
Contents

<i>Chapter</i>	<i>Page</i>
1. Summary	3
2. Introduction.	25
3. Programmable Automation Technologies	33
4. Effects of Programmable Automation unemployment	101
5. The Effects of Programmable Automation on the Work Environment .	179
6. Education, Training, and Retraining Issues	219
7. Programmable Automation Industries.	269
8. Research and Development	307
9. International Support for Programmable Automation	337
10. Policy Issues and Options	367
Appendix A—Selected Case Studies.	401
Index	467