Removal:
Slowly slide roof-lining frame towards rear up to dimension (A).

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<th>A</th>
<th>E38</th>
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<td>E39, E53</td>
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Press switch in direction of "raise position" (fan setting) until lid is raised to max. setting.
Note:
Grasp the bellows by hand only at the first fold (1) (risk of damage).

Detach bellows starting from center (A) towards front and rear (B) from glass slide/tilt sunroof lid (2).

Release screws (1) and (2) with special tool 00 2 130.

Installation:
Replace removed screws (microencapsulation) or install old screws with Loctite 270 (Sourcing Reference: BMW Parts Service).

Tighten down screws with special tool 00 9 250.

Tightening torque 54 12 2AZ.

Raise glass slide/tilt sunroof lid (1) at rear until setting lever (2) can be levered out of retaining pin (3) of lid (1).

Note:
Place glass sunroof lid on a clean base/support.
Setting lever with retaining screw:
Release retaining screw (1) until assembly opening is free.
Raise setting lever (2) and unhook from slide (3).

Setting lever without retaining screw:
Inspect to see whether a retaining spring is present.
Press retaining spring at front downwards, raise setting lever (2) and unhook from sliding rail (3).

Installation:
Install setting lever on left/right on glass sunroof lid. Retaining pin (1) must locate correctly in bore (2).

Note:
Note designation on right (R) or left (L) setting lever.
Replace screws (1) (microencapsulation) or refit old screws with Loctite 270 (Sourcing Reference: BMW Parts Service).

Raise setting lever and insert screws (1) as far as they will go (do not tighten).

**Setting lever with retaining screw:**

Release retaining screw (2) until assembly opening is free.

Coat protruding thread with Loctite 270 (Sourcing Reference: BMW Parts Service).

**Note:**

Hardening of Loctite 270 takes about 30 minutes.

**Setting lever with and without retaining screw:**

Install glass slide/tilt sunroof lid; in so doing, hook setting lever (1) at front correctly into sliding rail (2).

**Caution!**

Check that glass sunroof lid is securely seated.

Press glass sunroof lid at front on left/right with ball of thumb from bottom to top.

The glass sunroof lid must not be able to be raised.
Setting lever with retaining screw:
Open glass sunroof lid approx. 250 mm.
Carefully press glass sunroof lid upwards and screw in and tighten down securing screws (2) on left/right completely.

Setting lever without retaining screw:
If setting levers with retaining screws (1) are fitted, do not install any retaining screws in thread (2).
Make sure retaining spring (1) is correctly seated.

Adjusting glass slide/tilt sunroof lid.