**Recycling:**

Observe country-specific waste-disposal regulations.
Draw hydraulic fluid out of container and do not reuse.

Installation:

Top up and bleed hydraulic system,
refer to 32 13 006.

Unscrew and remove splash guard.

Remove Vee belt.

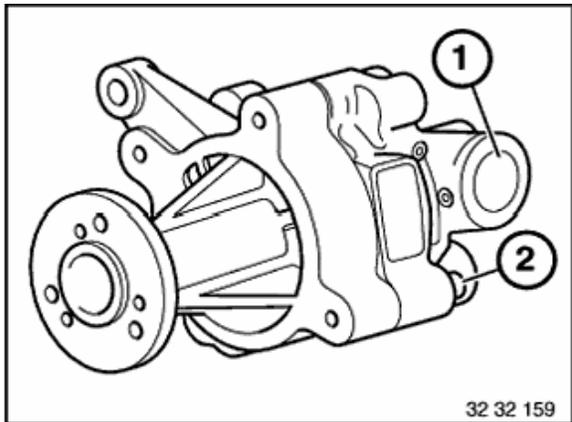
Disconnect lines from pump.

Installation:

Replace seals.

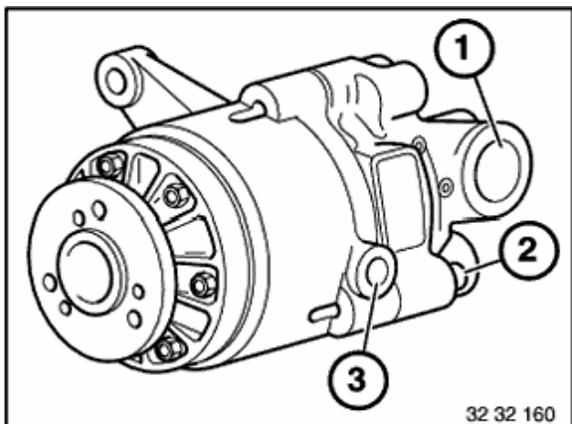
Tightening Torque,

refer to Technical Data 32 41 3AZ



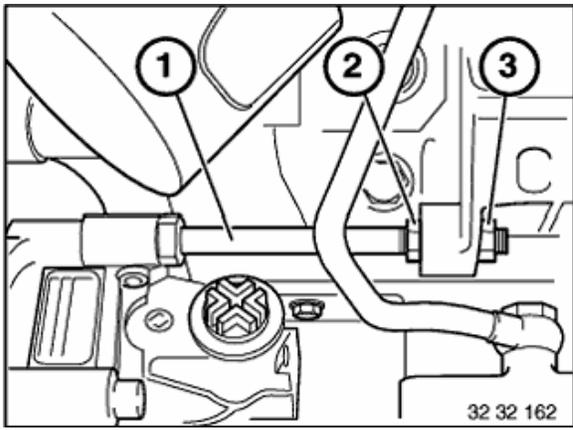
Connection on vane pump:

- (1) To steering unit
- (2) To container



Connection on tandem pump:

- (1) To steering unit
- (2) To container
- (3) To ride level control



Unfasten nut (3).

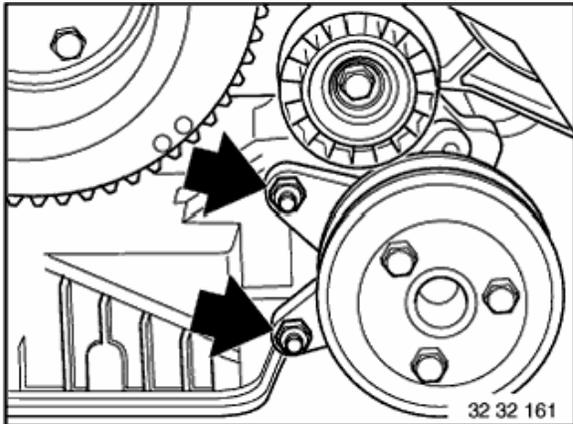
Installation:

Secure support (1) to pump.
Tightening Torque,
refer to Technical Data 32 41 2AZ

Secure nut (2) hand-tight against engine support.

Tighten nut (3).

Tightening Torque,
refer to Technical Data 32 41 2AZ



Unfasten mount on oil pan and remove pump.

Installation:

Tightening Torque,
refer to Technical Data 32 41 2AZ

32 41 Pump and oil supply

	Type	Thread	Tightening specification	Measure
1AZ Bearing pedestal of vane pump to cyl. crankcase / oil sump	E39 M5		Tightening sequence, see Repair Instructions	25 Nm
	All		Note shims, refer also to Service Information gr. 32	22 Nm
2AZ Pump bracket on engine support	All			22 Nm
3AZ Hydraulic line connections to vane pump and steering gear	All	Banjo bolt M10		12 Nm
	All	Banjo bolt M14		35 Nm
	All	Banjo bolt M16		40 Nm
	All	Banjo bolt M18		45 Nm
	All	Cap screw		36 Nm
4AZ Hydraulic line connections to DS controller	All			40 Nm
5AZ Mounting of hydraulic line	E65	M6	Screw, nut or rubber-metal body	7.5 Nm
	E65	M8	Screw, nut or rubber-metal body	19 Nm