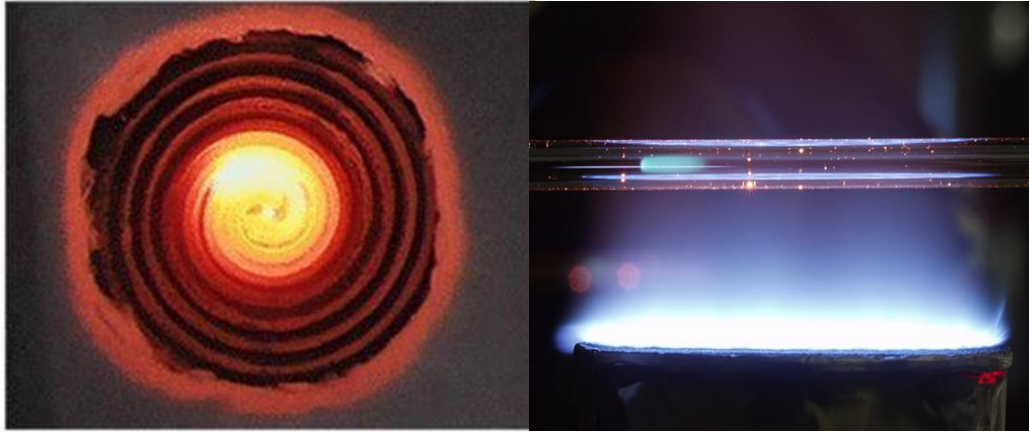




Cool flames in micro channel

**Recent progress of weak flames in a micro flow reactor
with a controlled temperature profile**

Kaoru Maruta^{1,2}, Ryota Tatsumi¹, Hisashi Nakamaura¹, Takuya Tezuka¹

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2: Far Eastern Federal Univ., Vladivostok, Russia

A. Yamamoto, M. Hori, P. Graetzki, T. Okuno, A.K. Dubey, T. Onda, Y. Kizaki

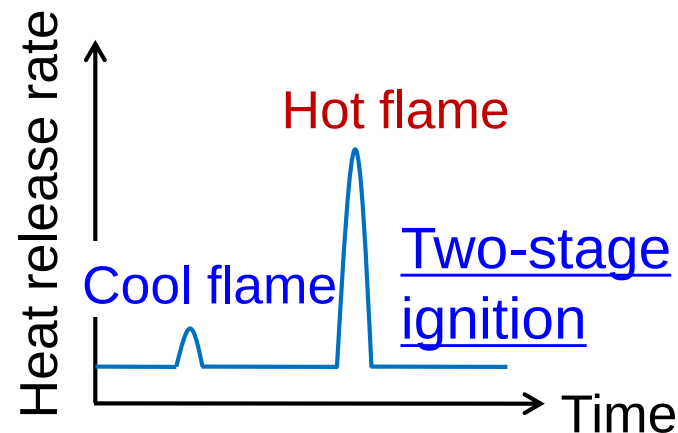
Contents

- Outline of a micro flow reactor with a controlled temperature gradient
- Separated cool flame
- Recent progress of weak flame studies

Background

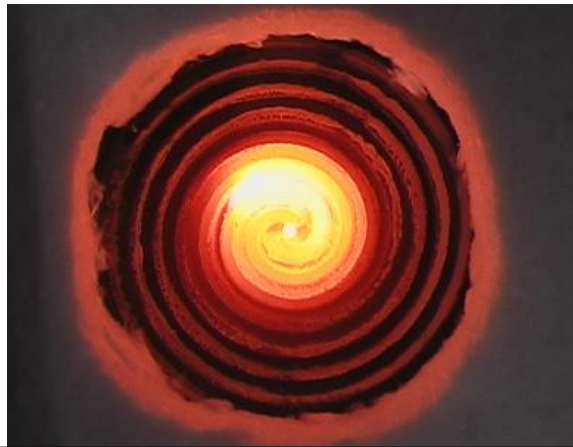
For larger fuel diversity, understandings of ignition and combustion characteristics of various practical fuels are important. Ex. **bio-, synthesized-, reformed-fuels**, etc.

Shock tube, RCM, burners have been extensively used but **simple and compact method** for examining reaction dynamics is required.

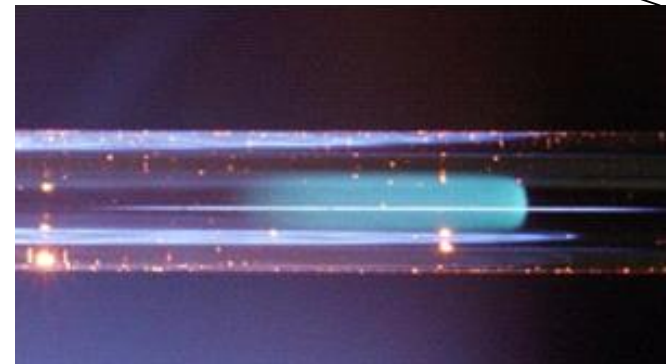
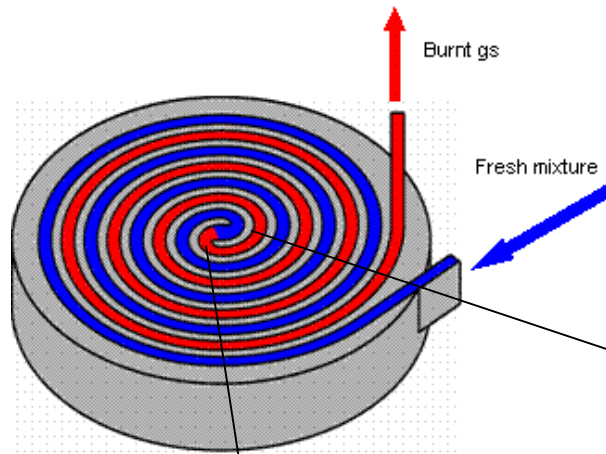


A micro flow reactor with a controlled temperature profile

Microcombustion for fundamental combustion studies

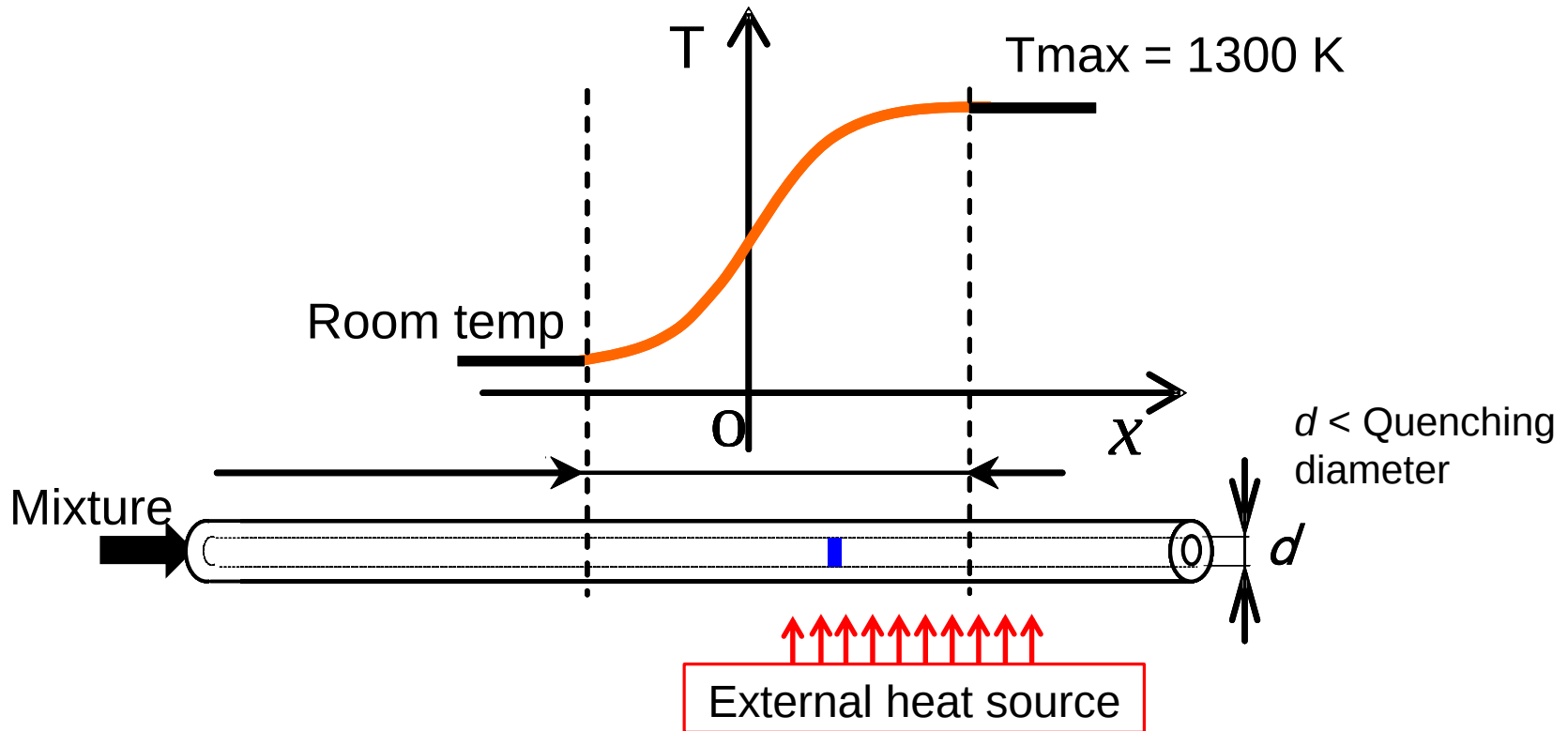


Swiss roll
microcombustors
for heat sources



Micro flow reactor with
controlled temp. profile

Micro flow reactor with a controlled temperature profile



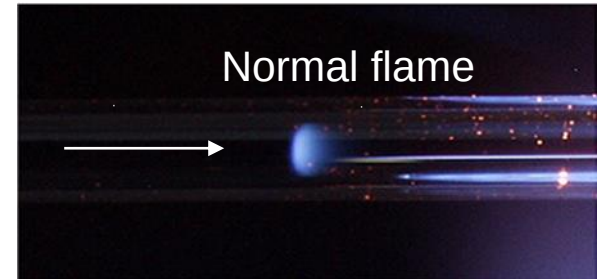
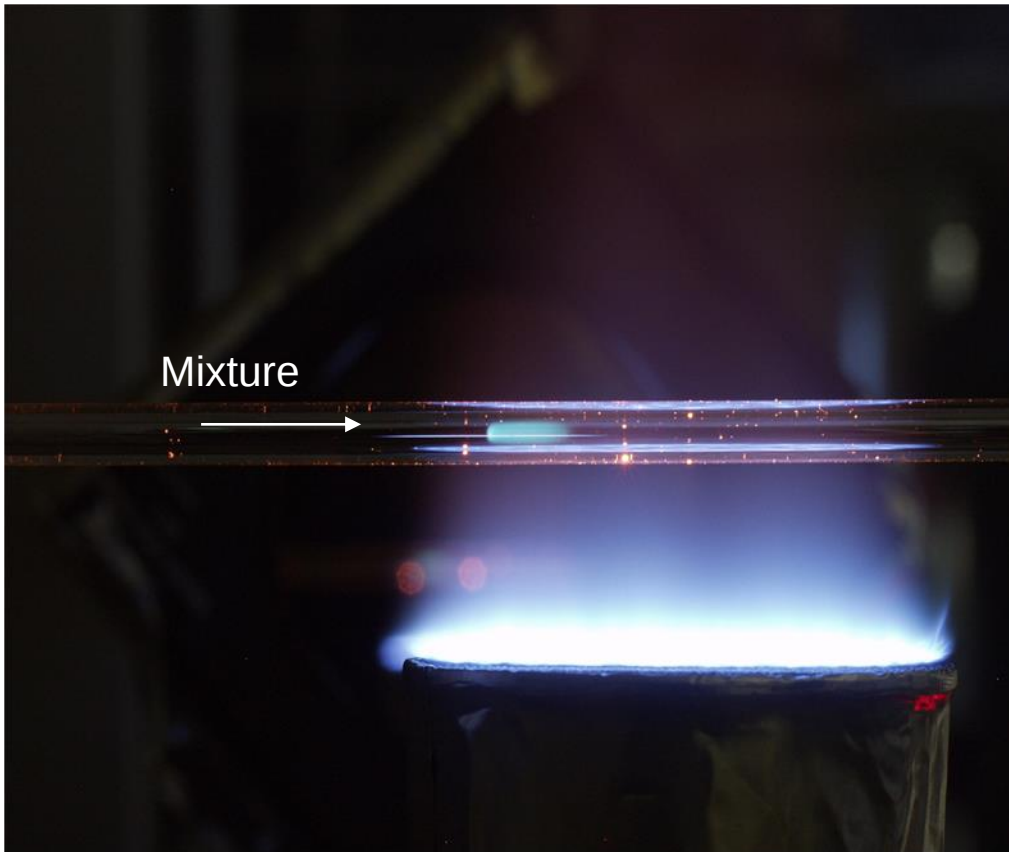
Stationary wall-temperature profile

Diameter of tube $<$ conventional quenching diameter

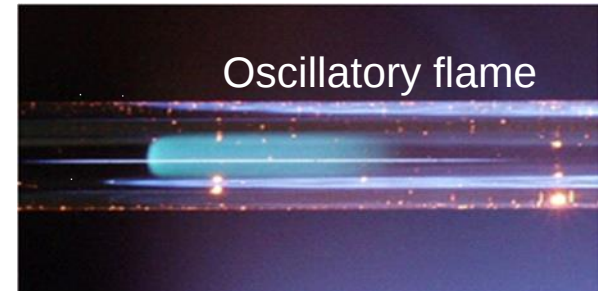
Gas phase temperature dominated by wall temperature profile

Laminar flow and constant pressure

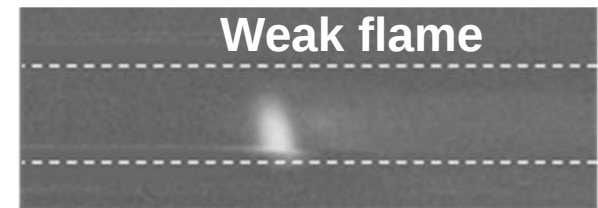
Flame behaviors in a micro flow reactor with a controlled temperature profile



High velocity region

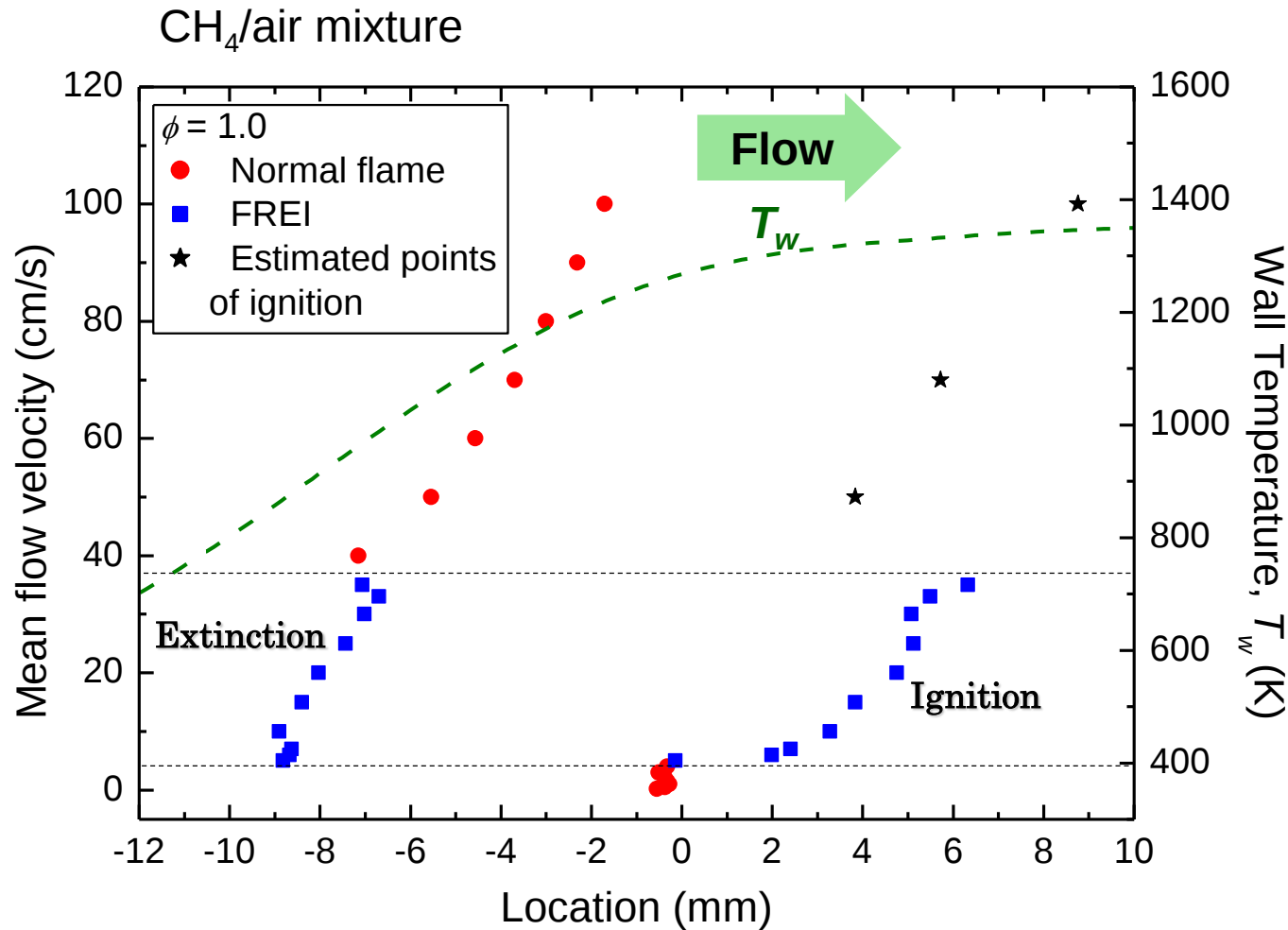


Intermediate velocity region

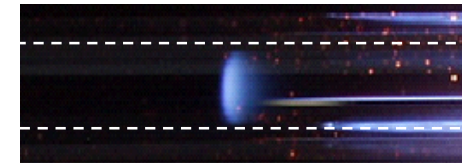


Low velocity region

Three kinds of flame responses

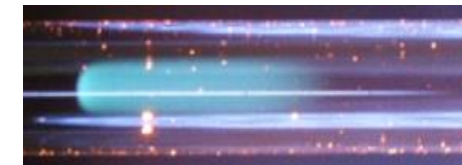


(1) Normal flame



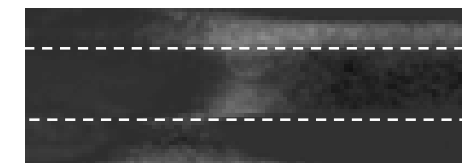
V=50cm/s

(2) Oscillatory flame



V=20cm/s

(3) Weak flame

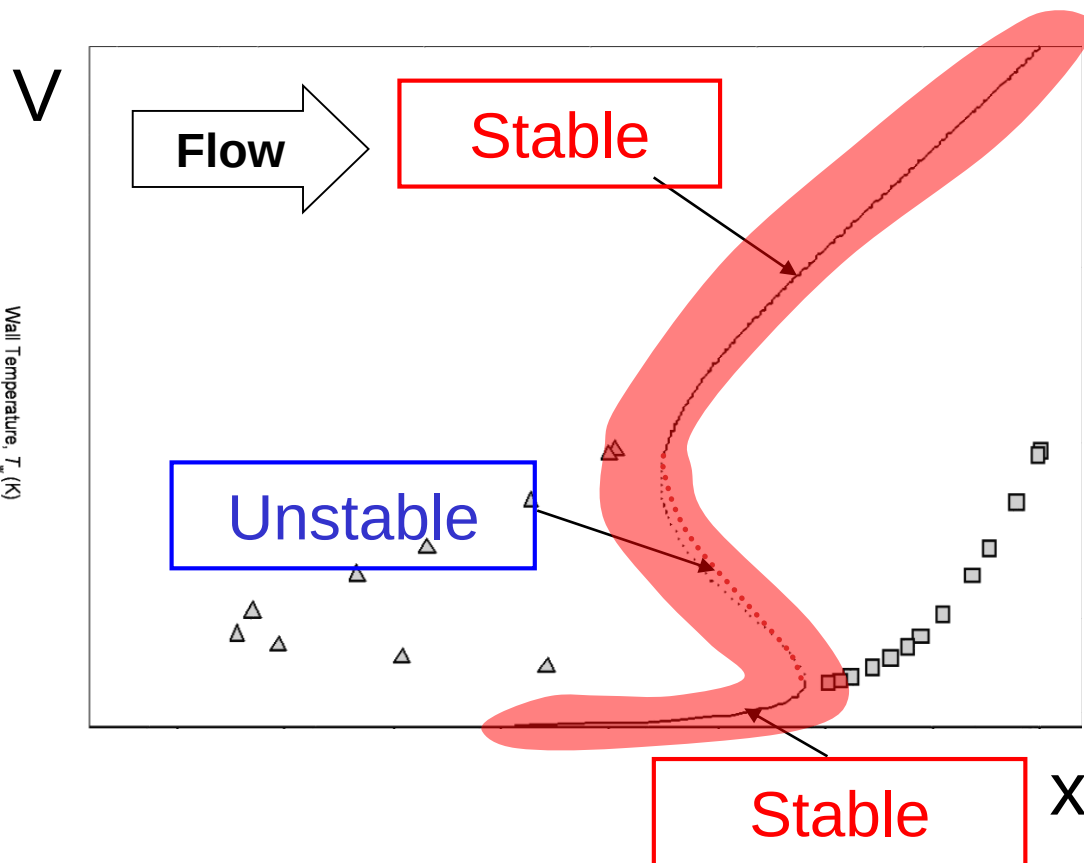
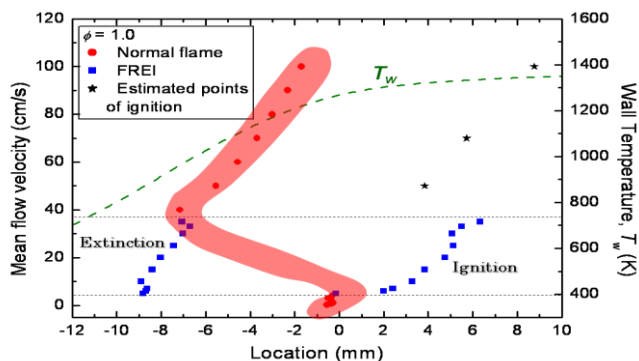


V=0.2cm/s

Normal flame, oscillatory flame, weak flame

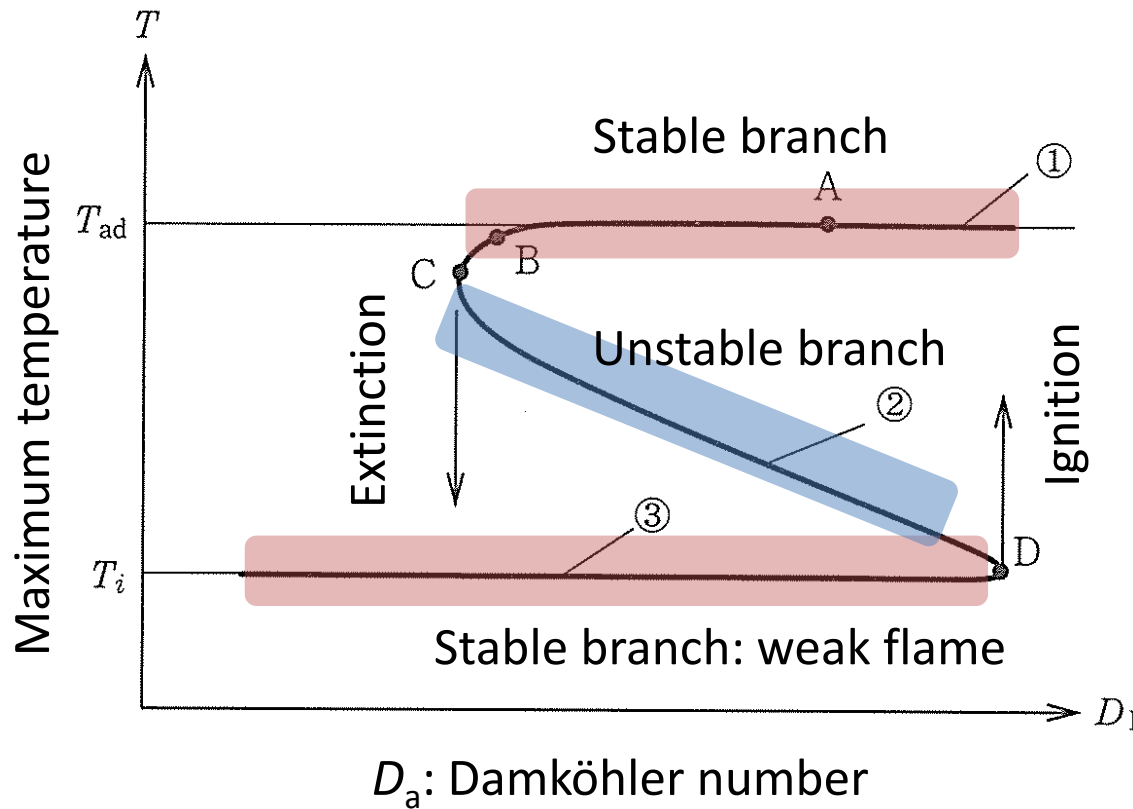
Theoretical S-shaped solutions

experiments



Two stable and one unstable solutions predicted theoretically
Weak flame corresponds to ignition branch of S-curve

Analogy between S-curve and conventional Findell-curve

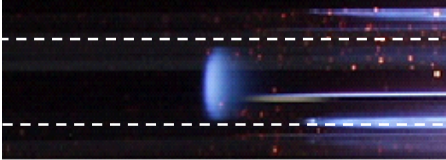


$$D_a = \frac{\text{Flow residence time}}{\text{Chemical time}}$$

- Normal flame: preheated premixed flame
- Oscillatory flame: flames with repetitive extinction and ignition, FREI
- Weak flame: stable weak flame which represent ignition

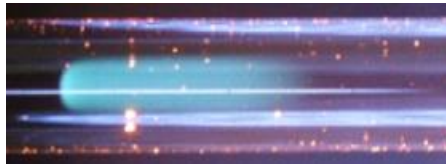
Three flames are utilized for:

(1) Normal flame



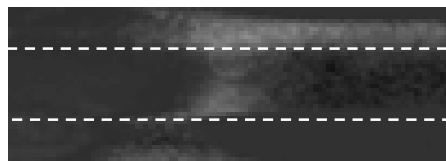
Measurements of laminar burning velocity of highly preheated mixtures

(2) Oscillatory flame



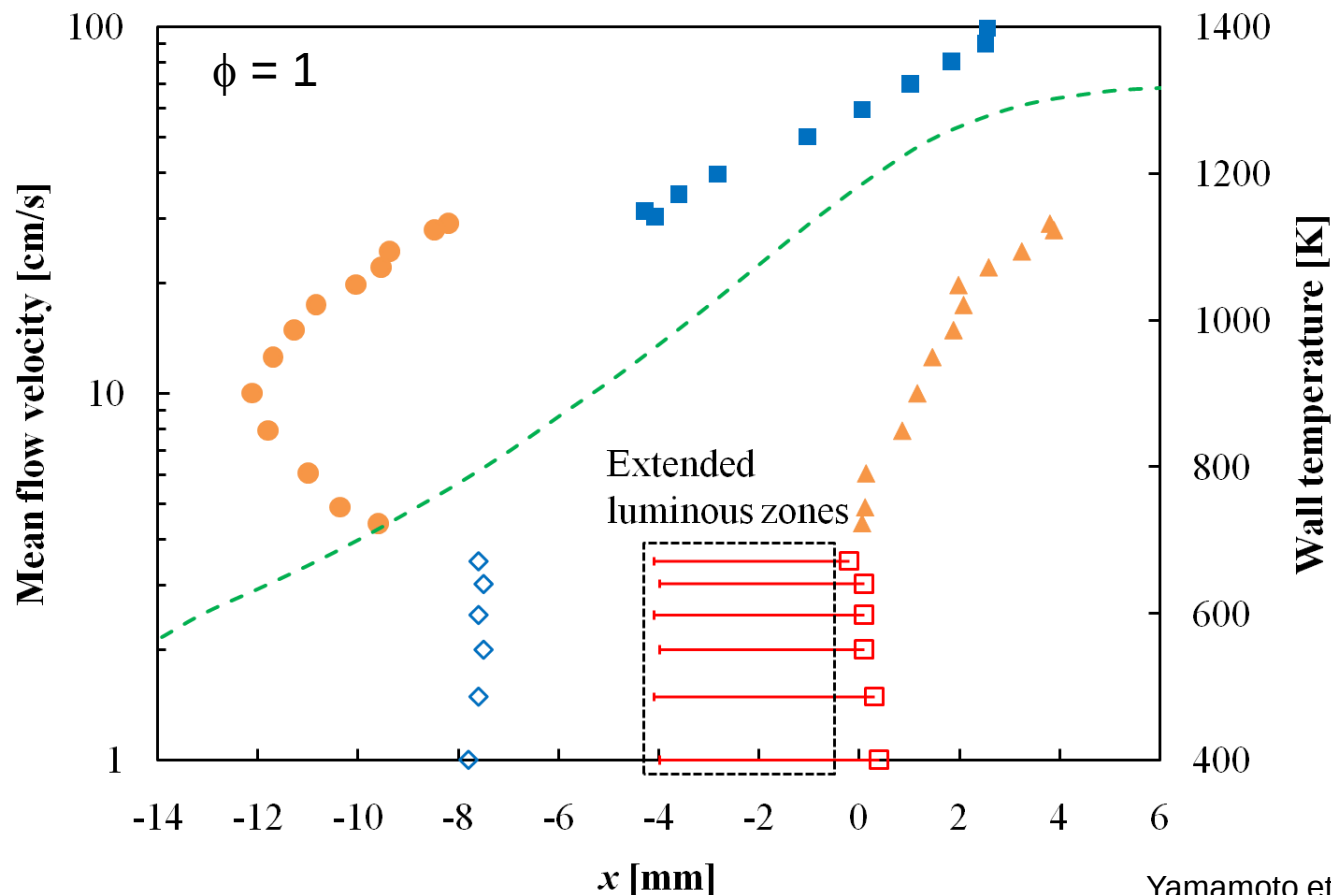
Investigations of non-linear dynamics of given fuels

(3) Weak flame



Investigations of ignition relevant properties of various fuels, validation and modifications of kinetics, particularly at low temperature

Triple weak flames, n-heptane



Yamamoto et al., PCI 33

$U = 3$ cm/s

Triple stationary weak flames observed
Weak flame location insensitive to flow velocity



Computations (one-dimensional)

Code PREMIX-based

Gas-phase energy equation

$$\dot{M} \frac{dT}{dx} - \frac{1}{c_p} \frac{d}{dx} \left(\lambda A \frac{dT}{dx} \right) + \frac{A}{c_p} \sum_{k=1}^K \rho Y_k V_k c_{pk} \frac{dT}{dx} + \frac{A}{c_p} \sum_{k=1}^K \dot{\omega}_k h_k W_k - \frac{A}{c_p} \frac{4\lambda Nu}{d^2} (T_w - T) = 0$$

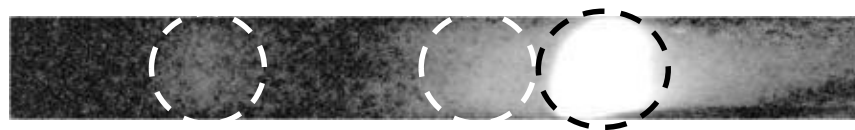
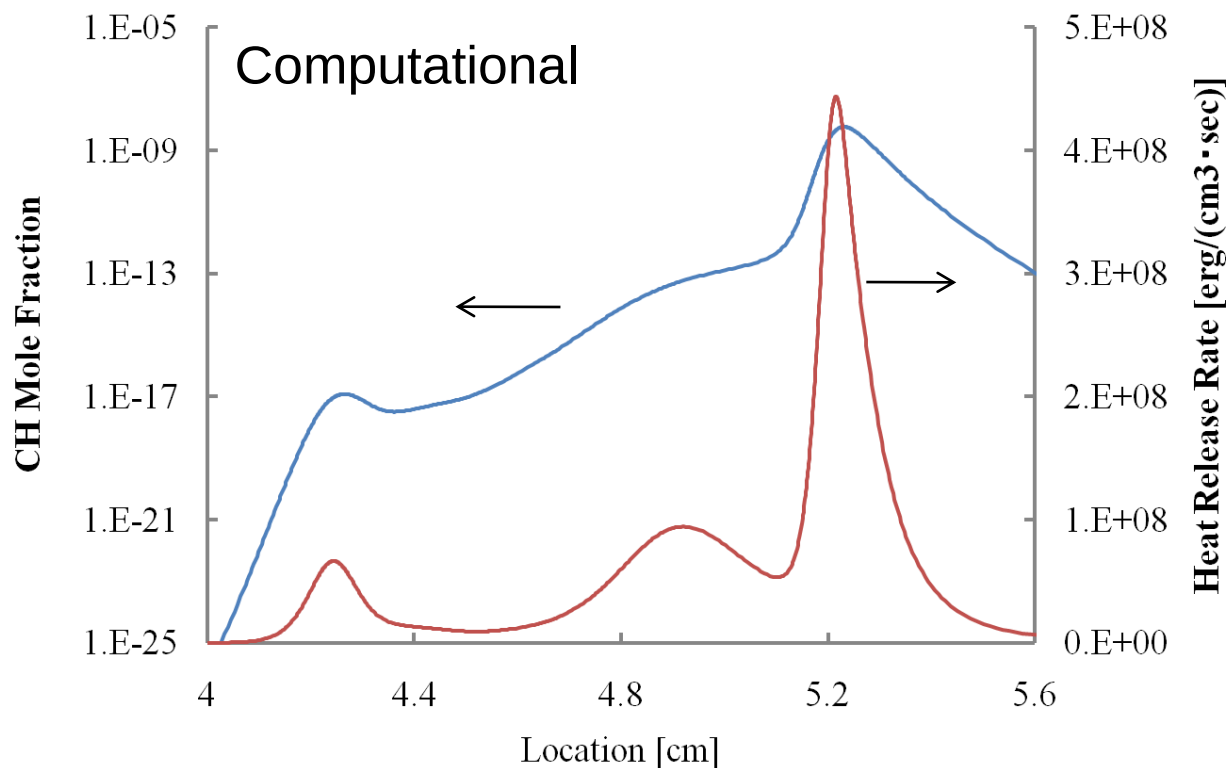
Heat transfer with the wall

Reaction scheme: *n*-heptane, reduced mechanism from LLNL
(159 species, 1540 steps) Seiser et al., PCI 28 (2000)

Conditions: Stoichiometric gaseous *n*-heptane/air mixture
Experimental wall temperature profile was provided as $T_w(x)$

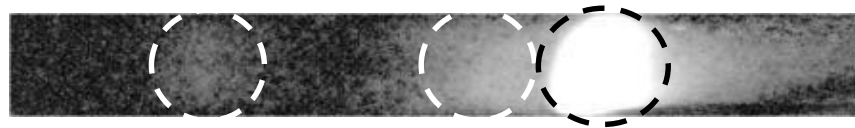
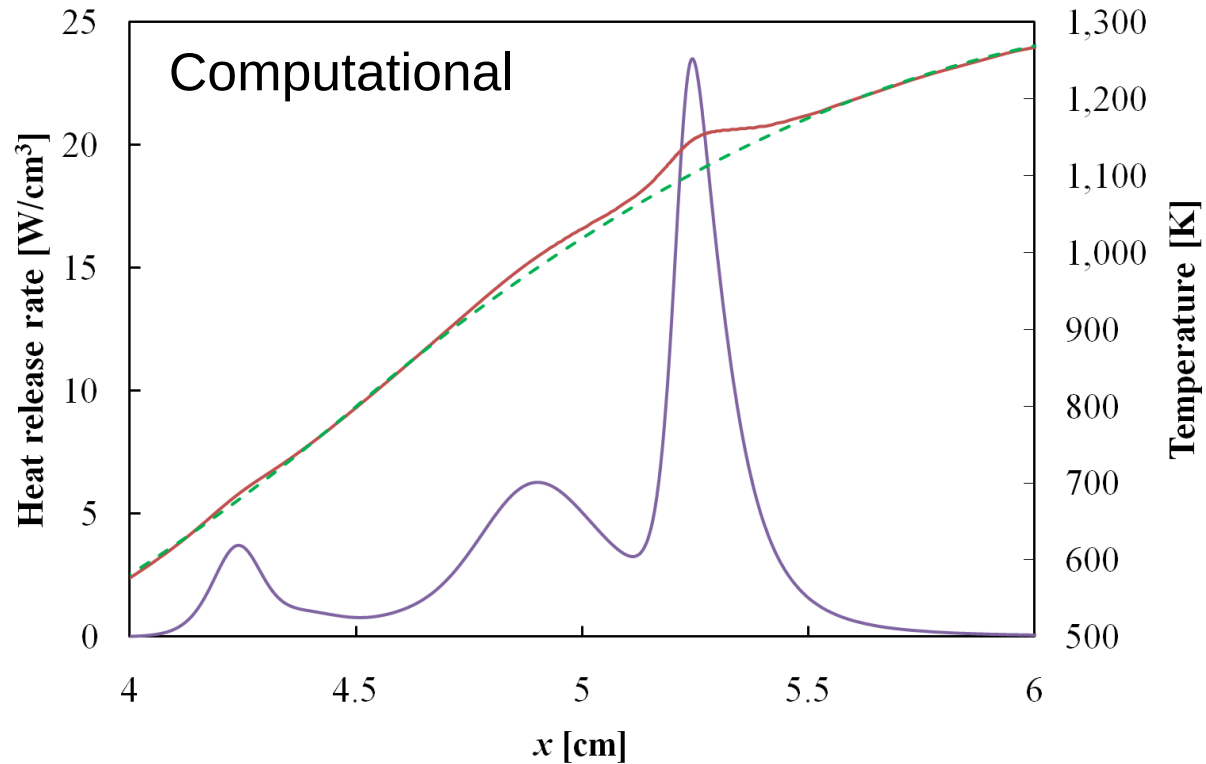
Flame position: Peaks of heat-release-rate (HRR) [W/cm³] profile

Triple weak flames, n-heptane



Three-stage heat releases

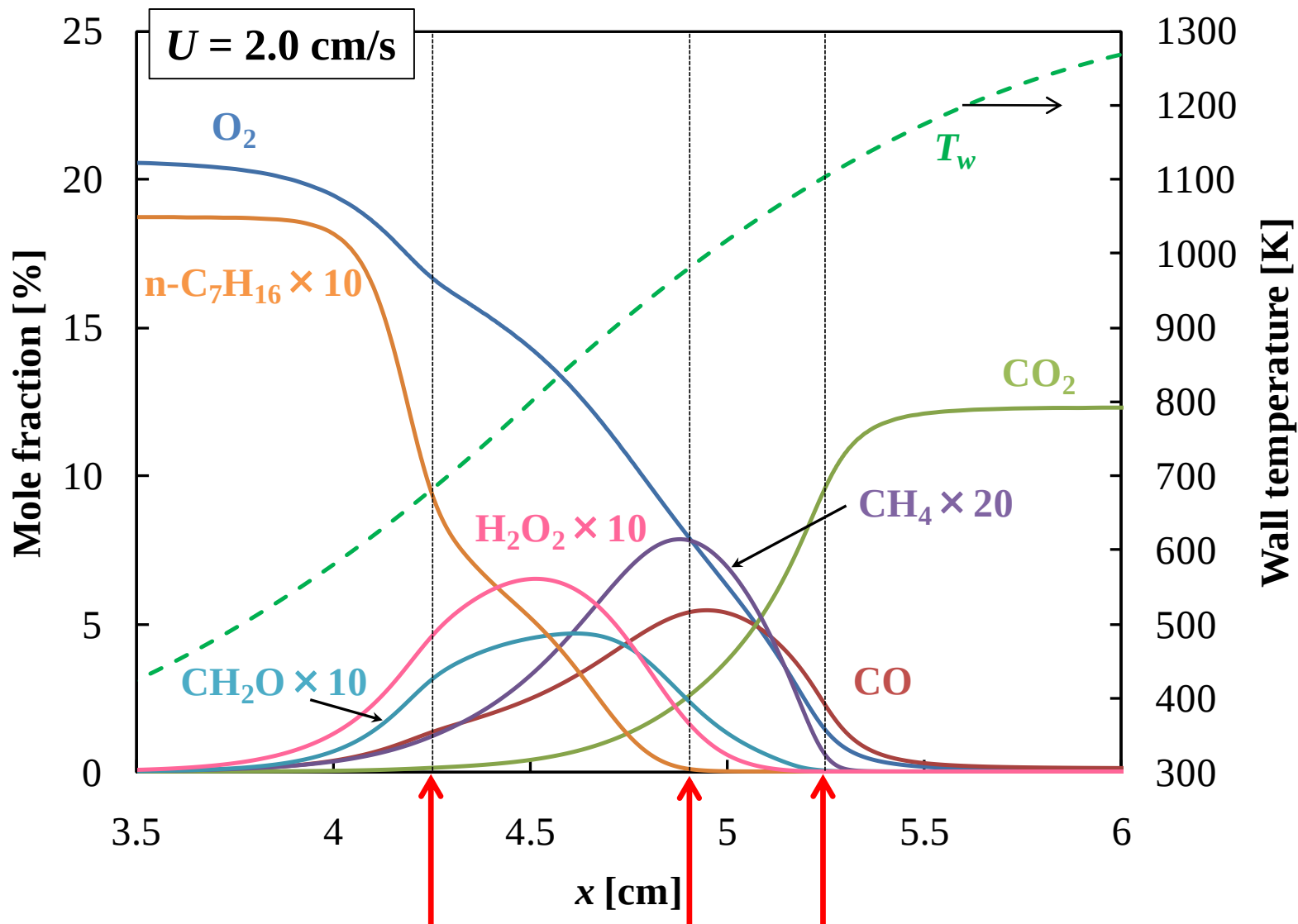
Triple weak flames, n-heptane



$U = 3 \text{ cm/s}$

Three-stage heat releases

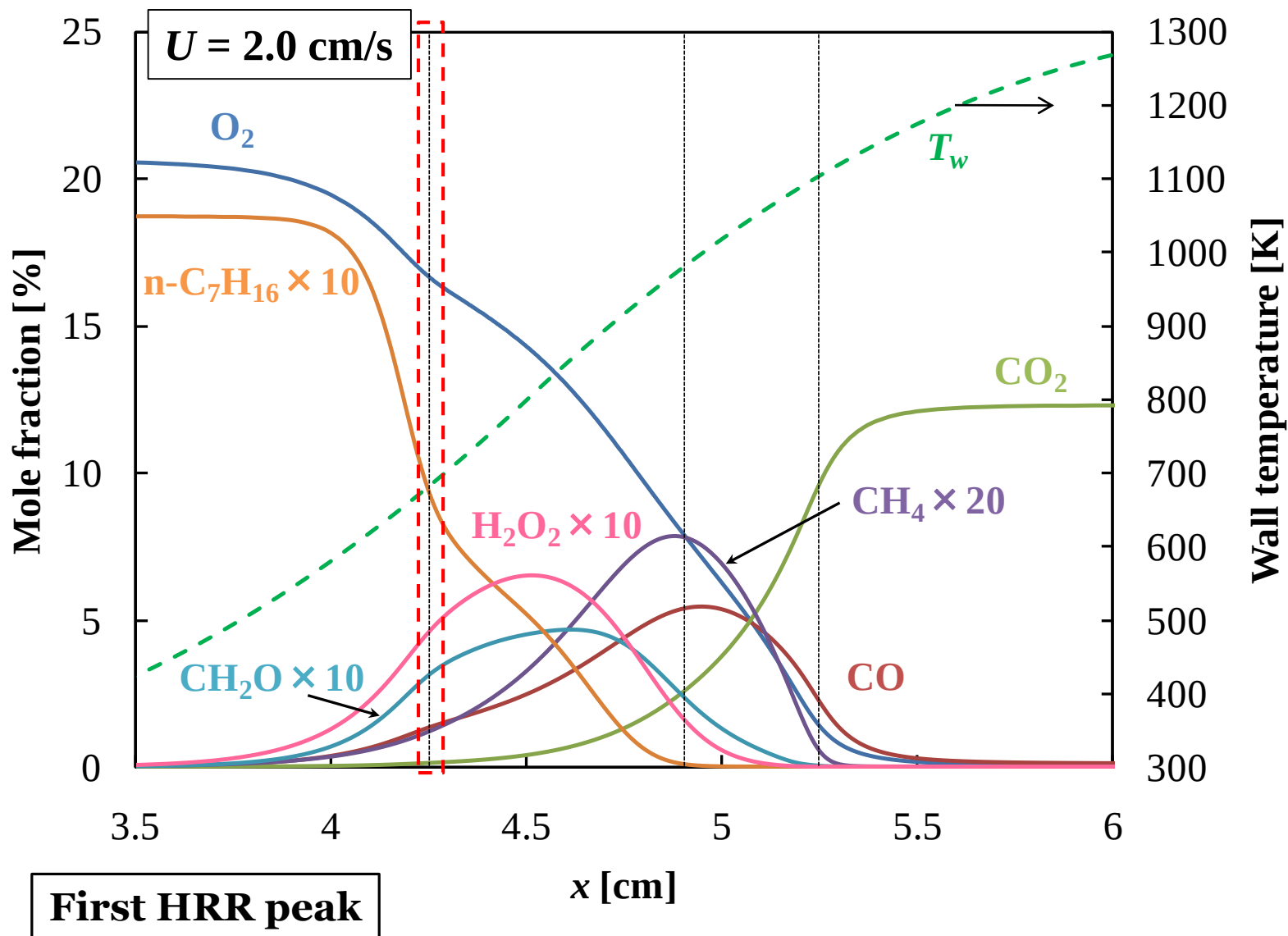
Computational species profiles



Three peaks of heat release rate

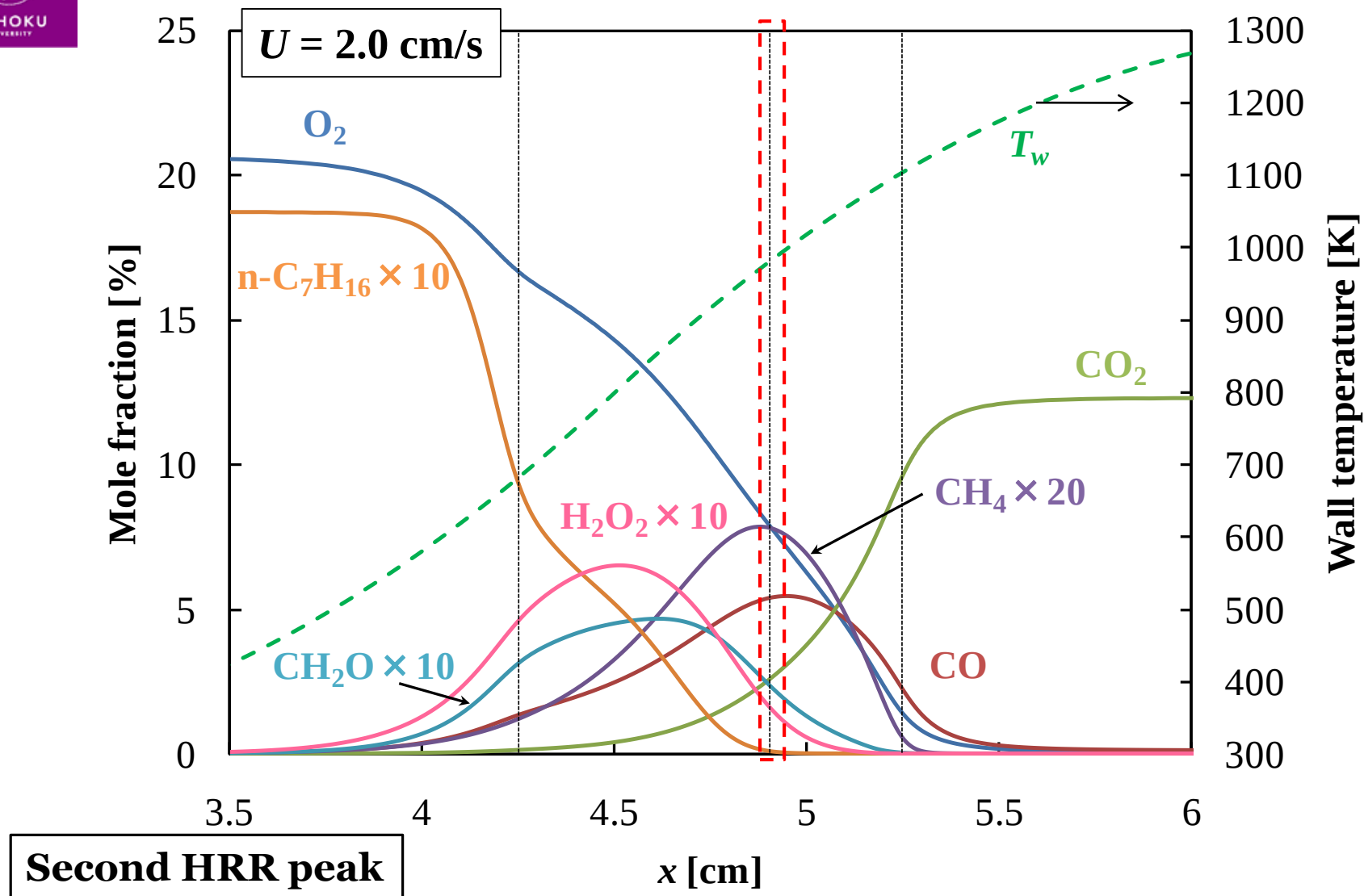
TOHOKU
UNIVERSITY

Computational species profiles

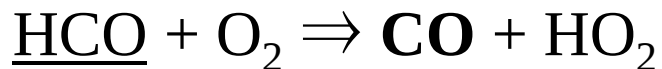
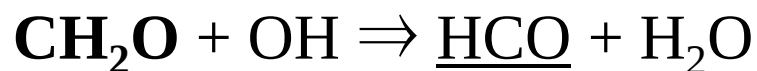
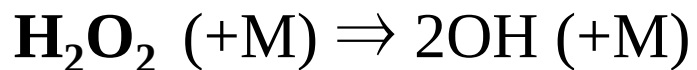


LTO: CH_2O , H_2O_2 , CO , CH_4 produced

Computational species profiles



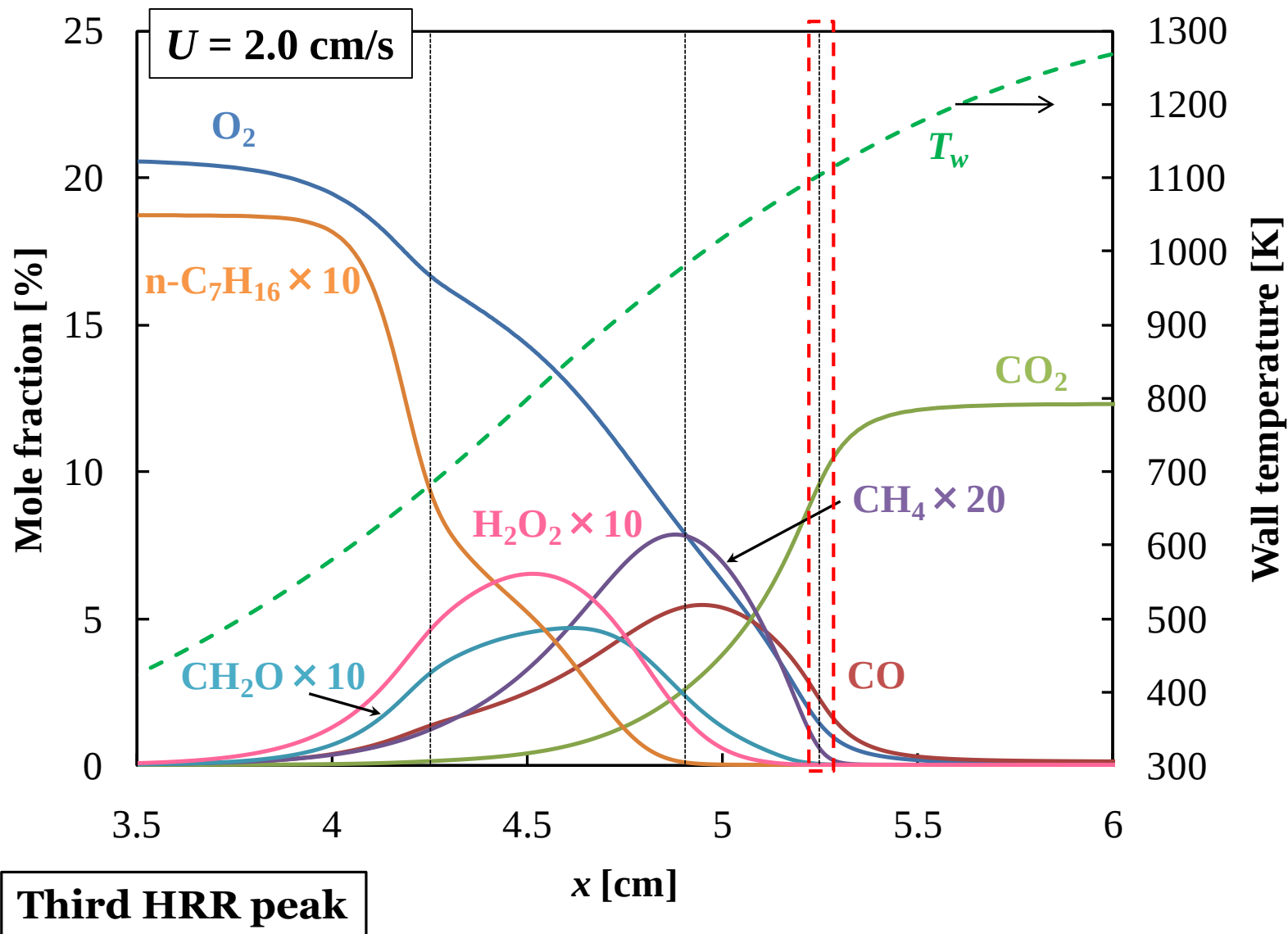
Partial oxidations:





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Computational species profiles

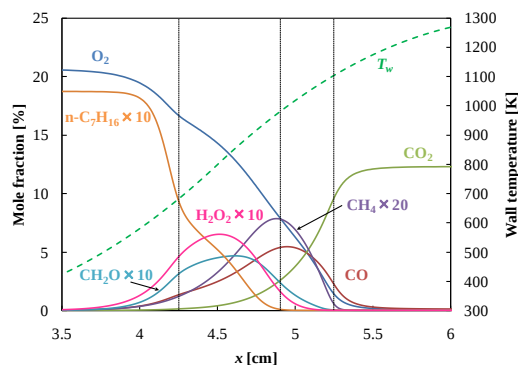


Full oxidations: $CO + OH \Rightarrow CO_2 + H$

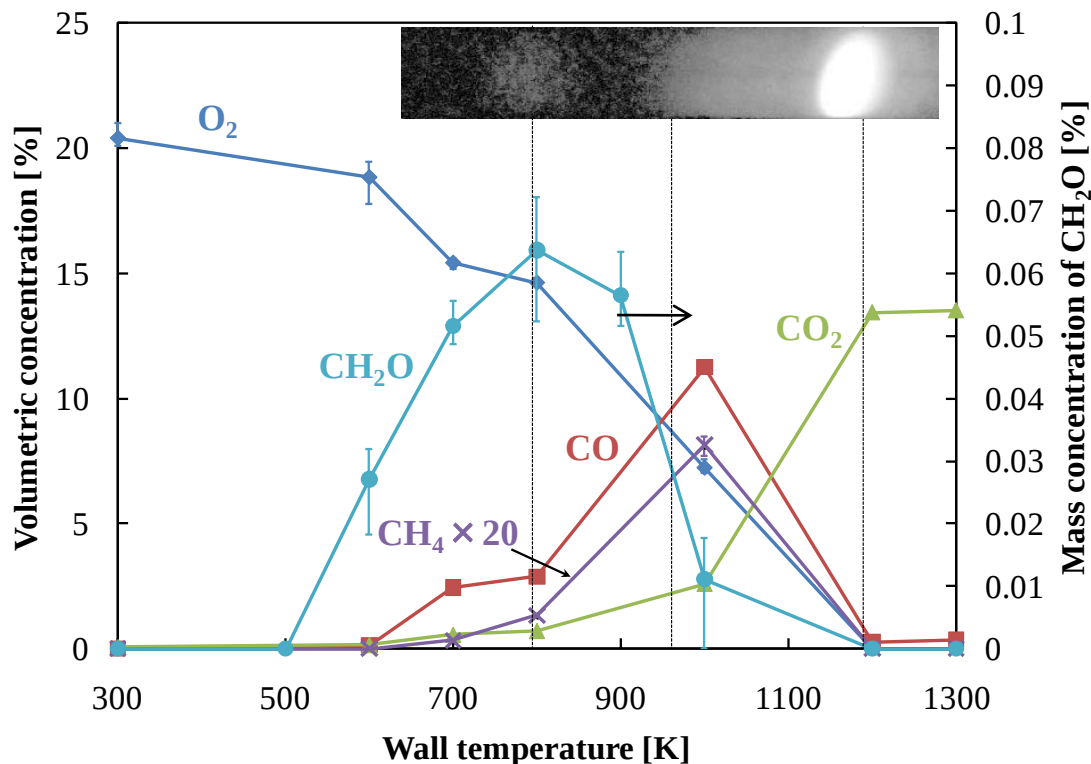
Measurements and computations

($U = 2.0$ cm/s)

Computations



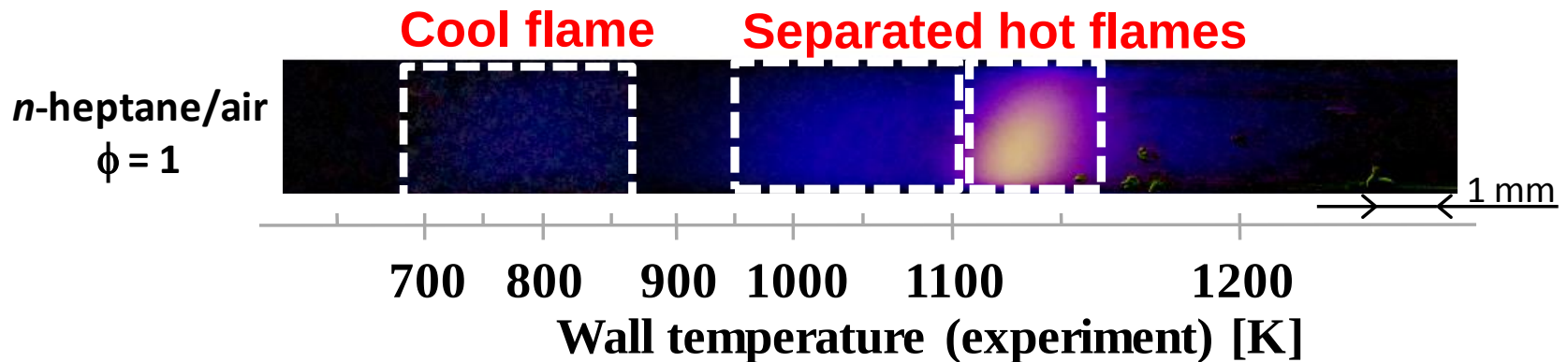
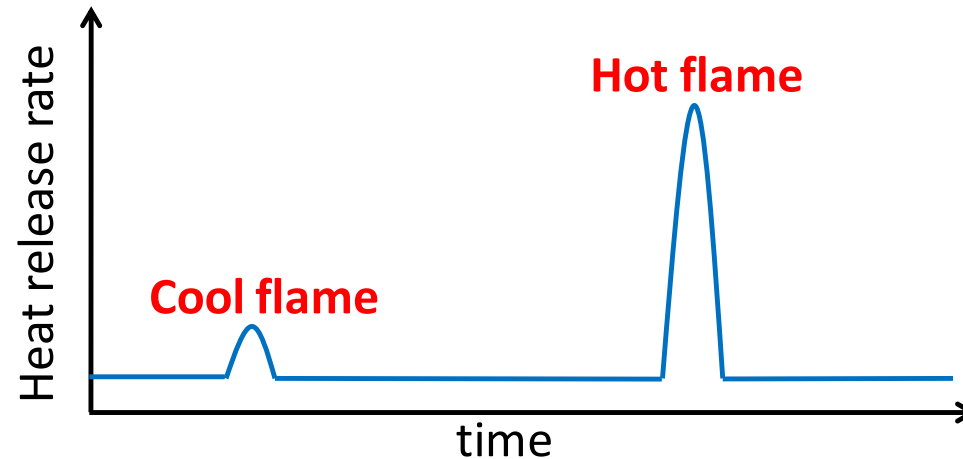
Measurement by GC



Three-stage oxidation process was confirmed by gas sampling experiment

Interpretation of triple weak flames

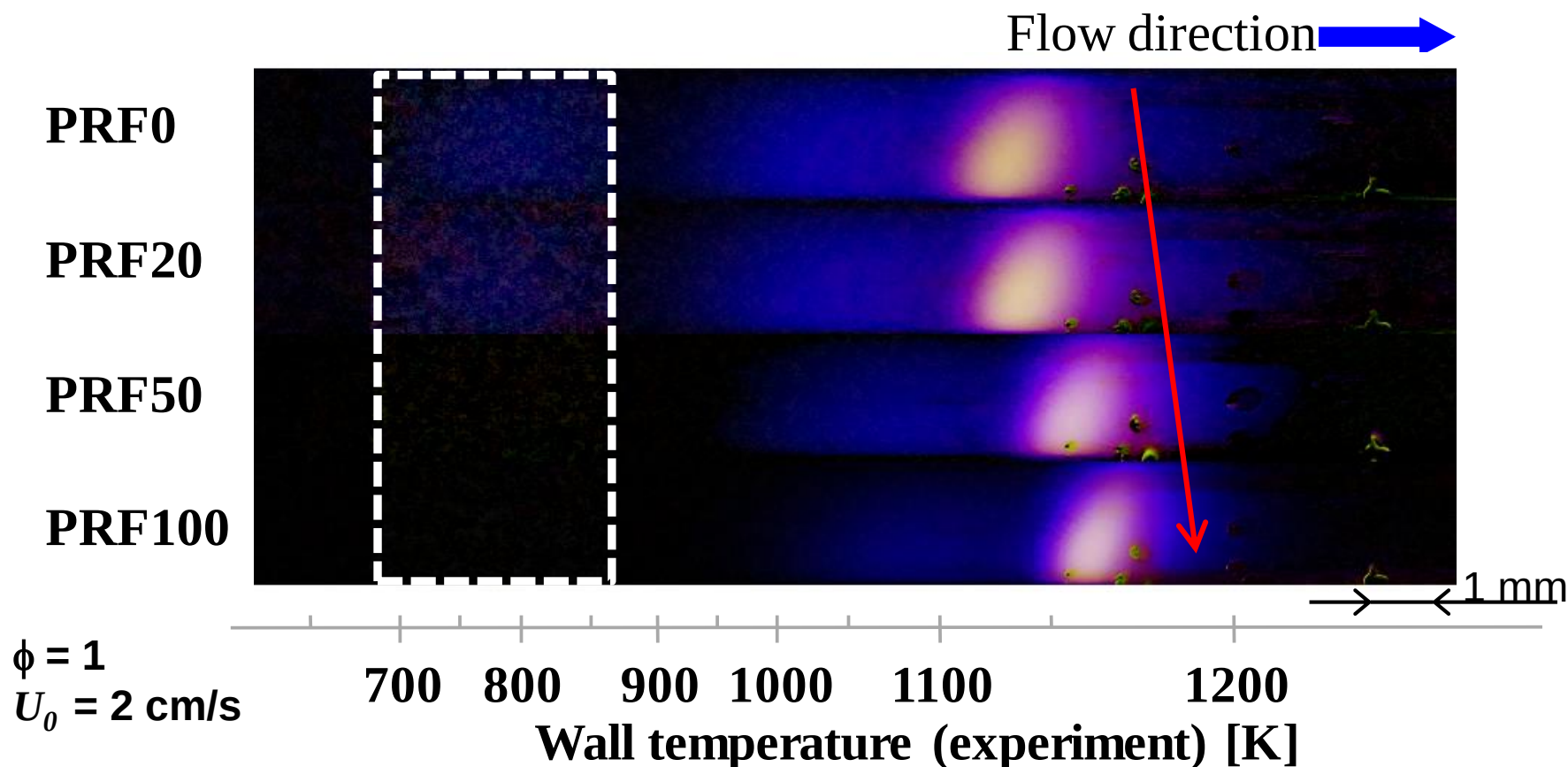
Ignition in
RCM and ST
(**transient**)



Conventional two-stage ignition converted into
steady, three-stage, spatially-separated weak
flames in MFR

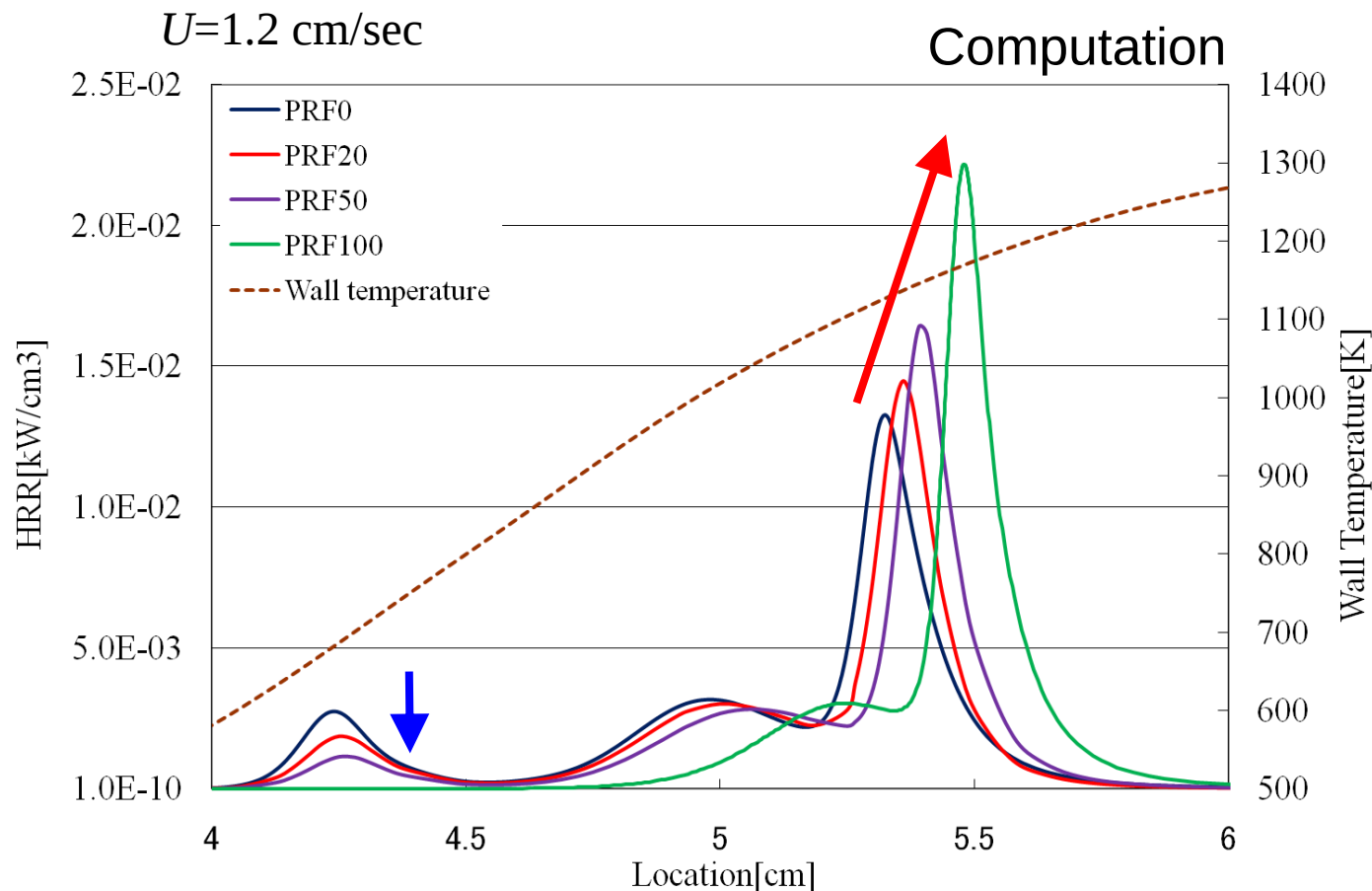
MFR applied for gasoline PRF

n-heptane + *iso*-octane (PRF)



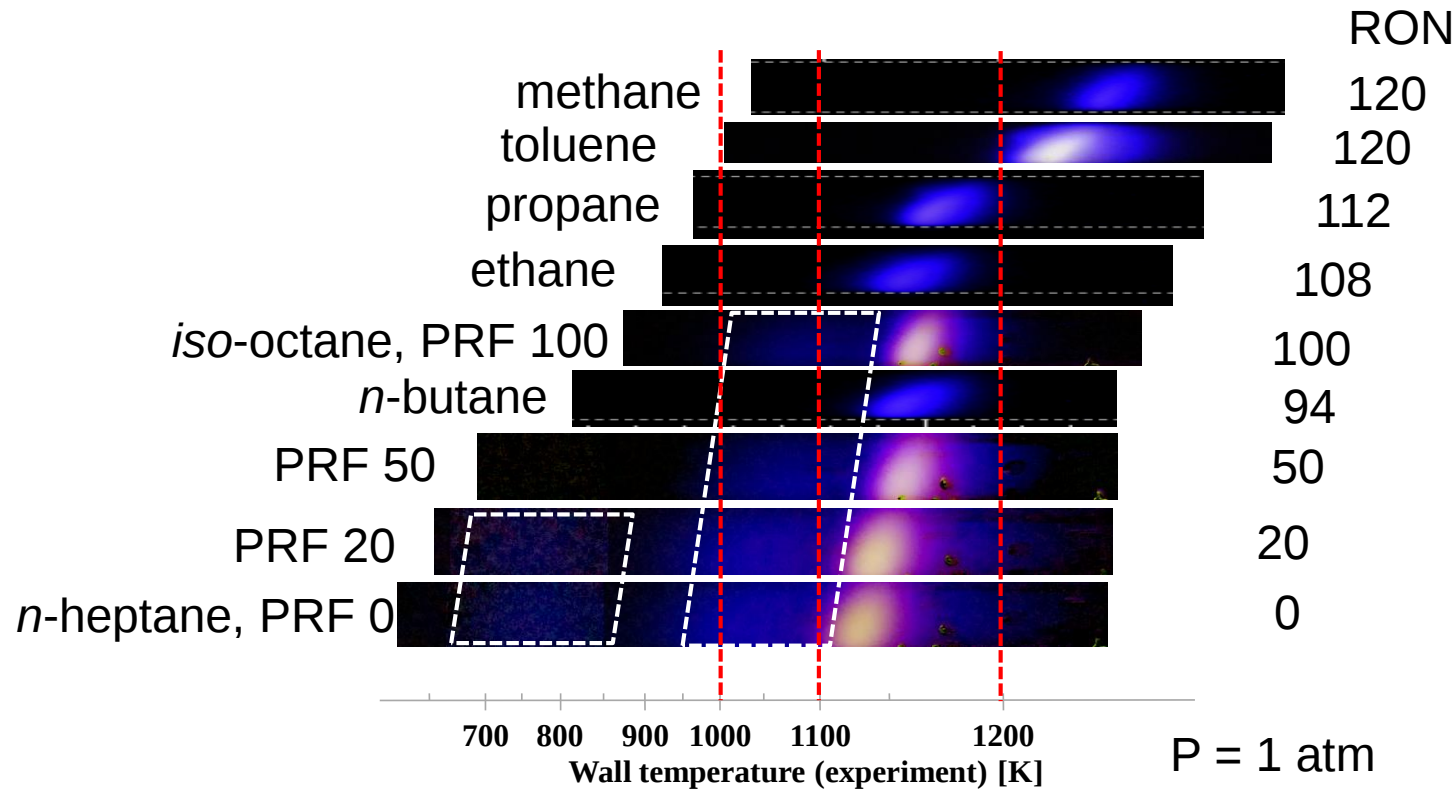
Appearances of multiple weak flames
represent Research Octane Number

Weak flames at different RON



Significant LTO in smaller RON
Weak flame behaviors reproduced

Weak flame appearances for various RON

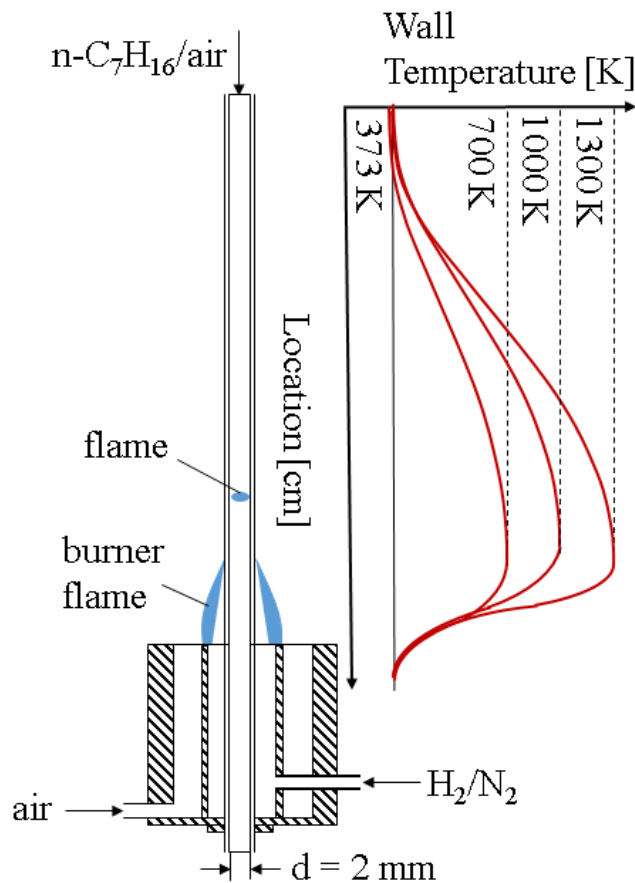


Weak flame locations: monotonic function of RON

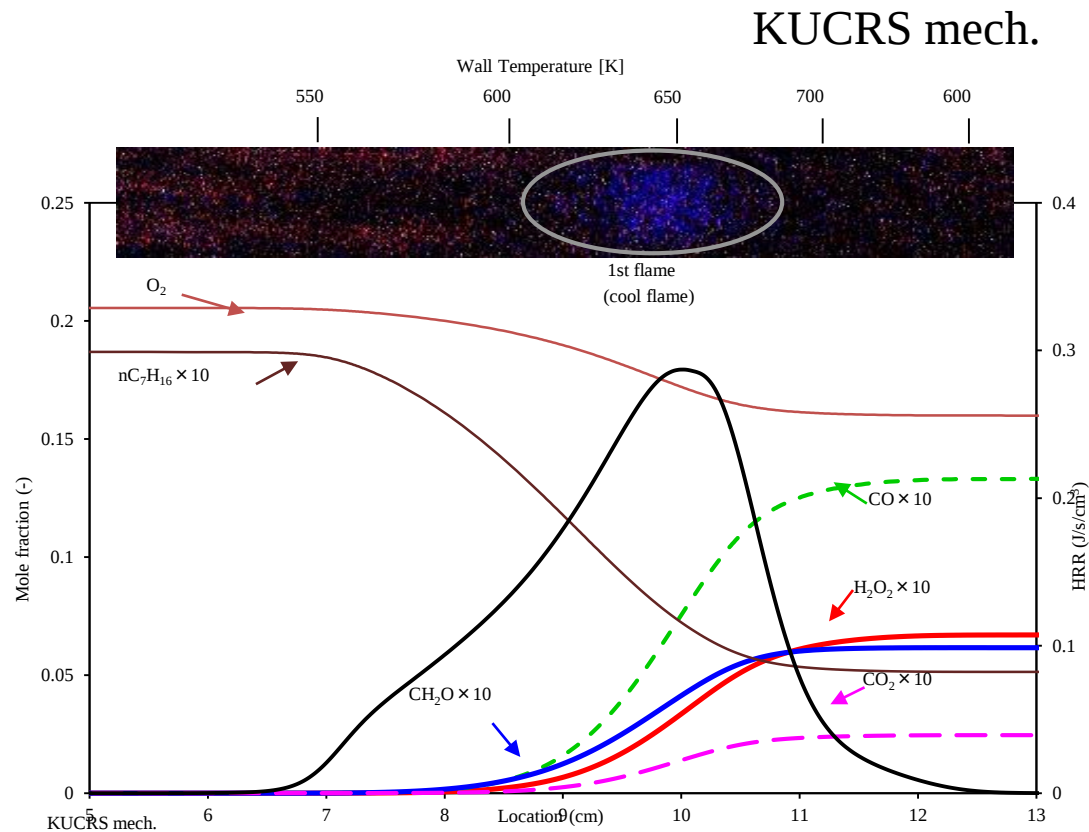
Second weak flame: visible when RON < 100

First weak flame: visible when RON < 20

Structure of a separated cool flame in MFR



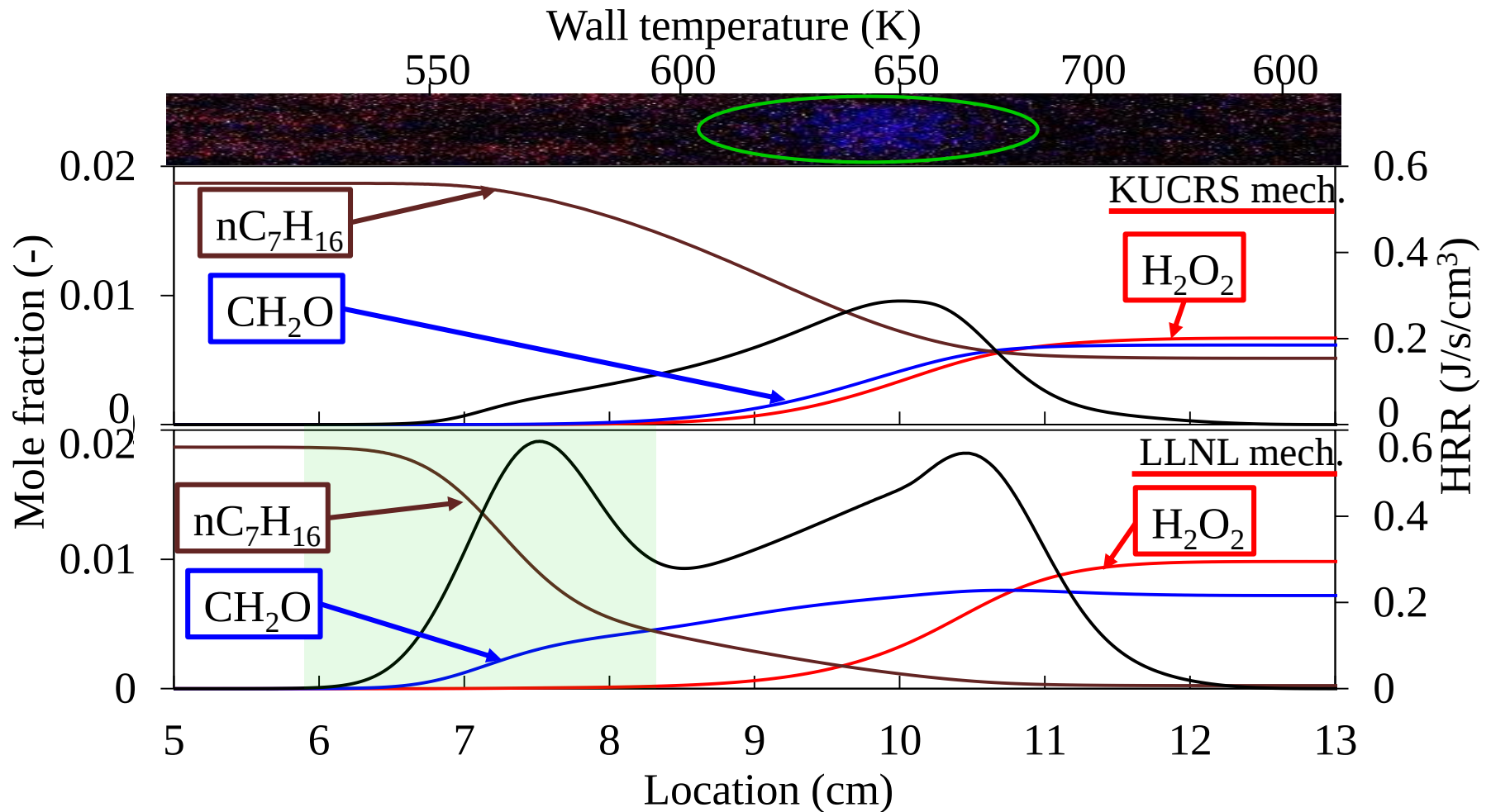
Vertical MFR
Small temp. grad.
Sym. & Higher res.



Tatsumi et al., Heat Transfer Symposium 2017.
Also, will be presented at ICDERS 2017.

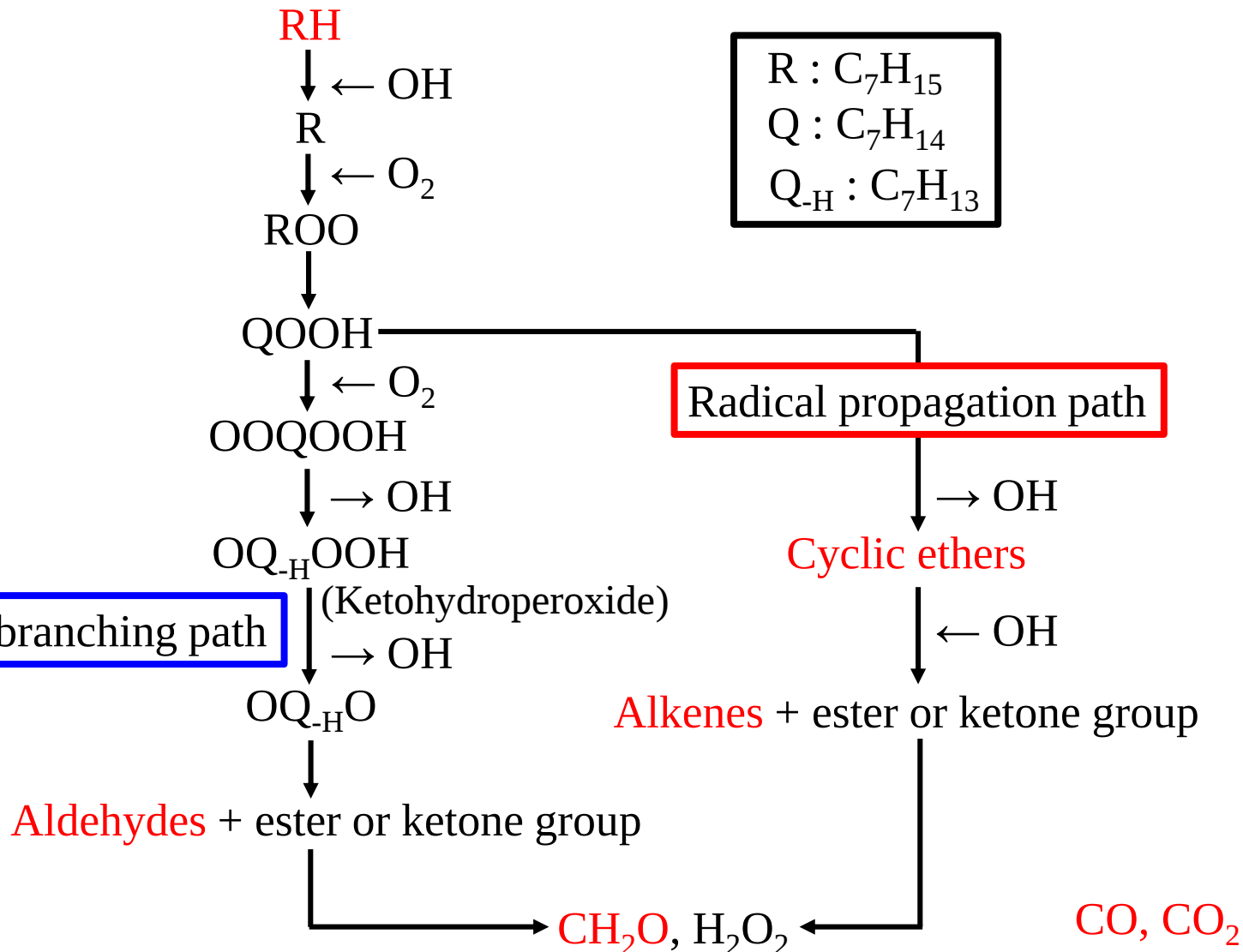
Structure of a cool flame, computation

Conditions : nC_7H_{16}/air , $\phi = 1$, $P = 1$ (atm), $V = 2$ (cm/s), Exposure time 30 (minutes)



Tatsumi et al., Heat Transfer Symposium 2017.
Also, will be presented at ICDERS 2017.

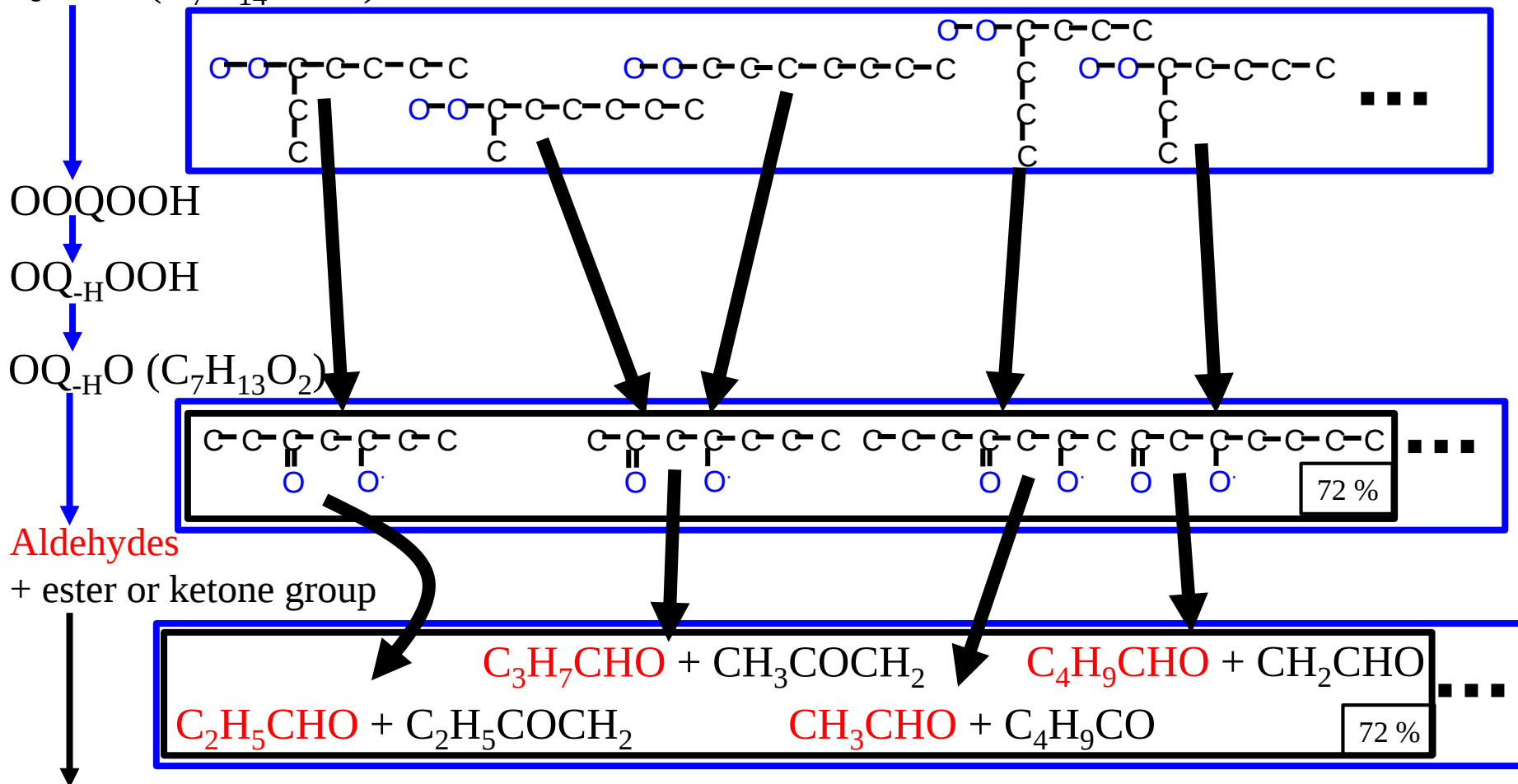
Reaction paths in a cool flame



Reactions in radical branching path

Conditions : $n\text{C}_7\text{H}_{16}/\text{air}$, $\phi = 1$, $P = 1$ (atm), $V = 2$ (cm/s), $T_{w,max} = 700$ (K) KUCRS mech.

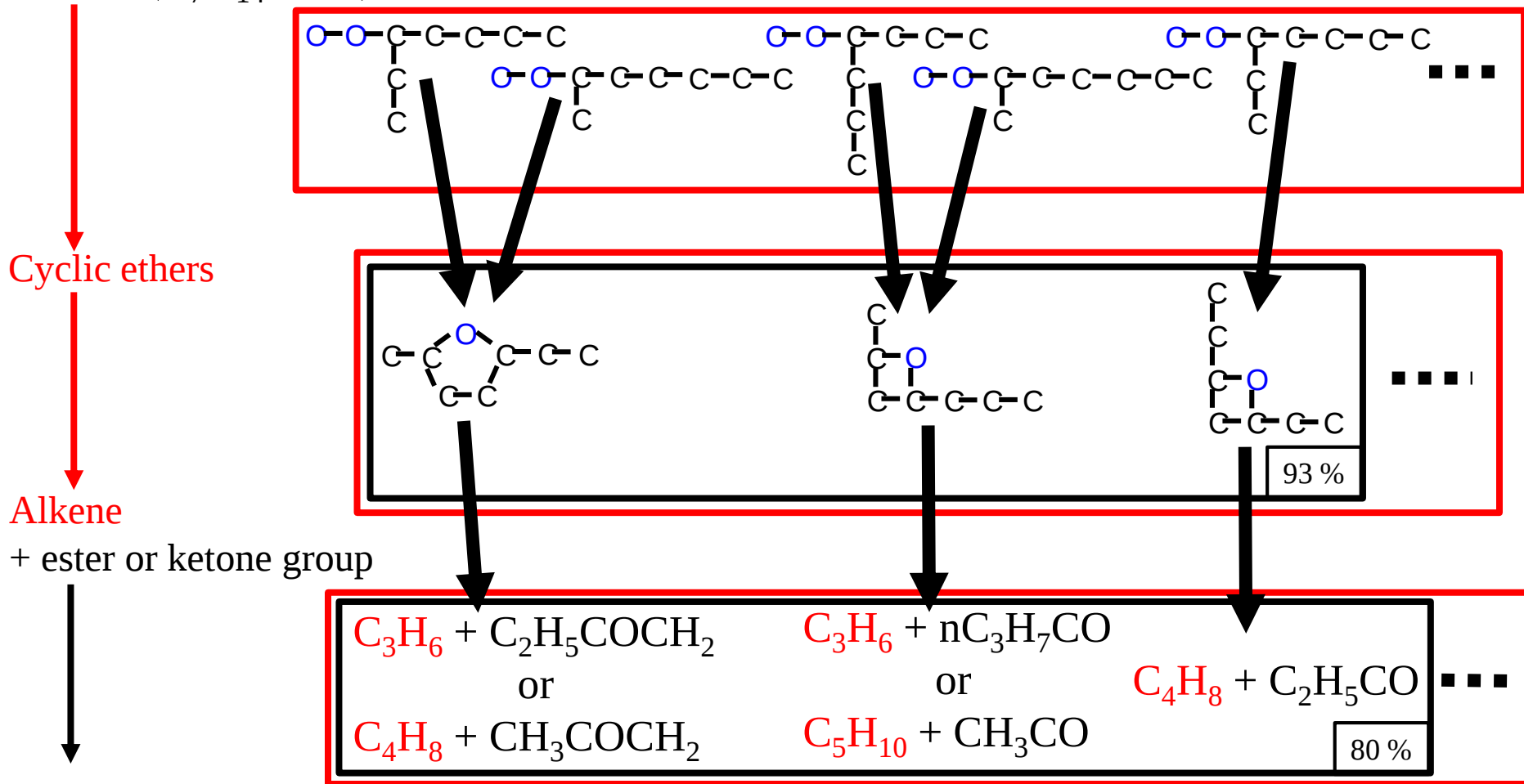
QOOH ($\text{C}_7\text{H}_{14}\text{OOH}$)



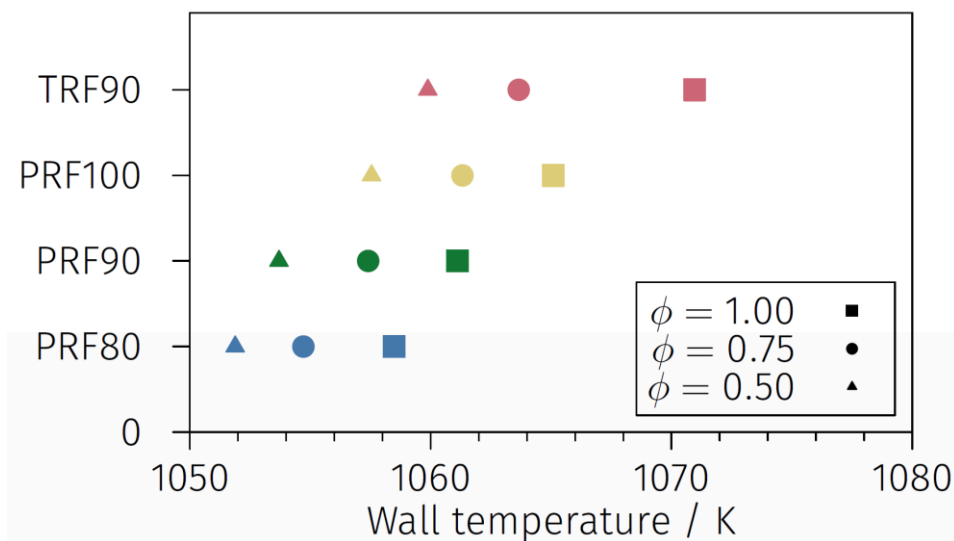
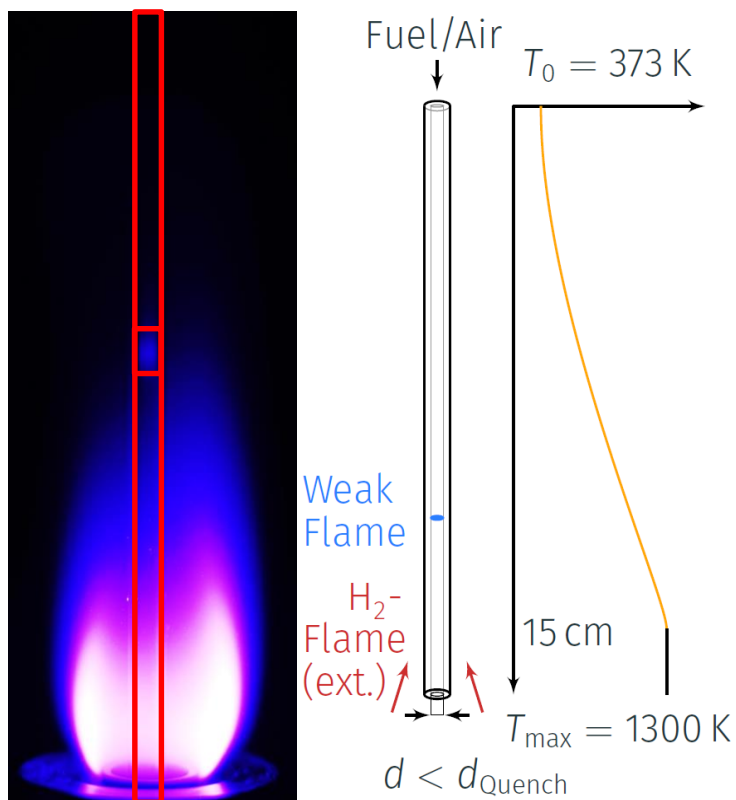
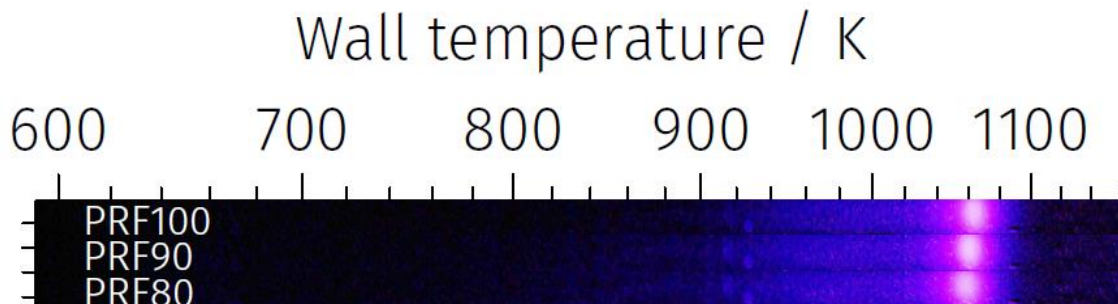
Reactions in radical propagation path

Conditions : $n\text{C}_7\text{H}_{16}/\text{air}$, $\phi = 1$, $P = 1$ (atm), $V = 2$ (cm/s), $T_{w,\max} = 700$ (K) KUCRS mech.

QOOH ($\text{C}_7\text{H}_{14}\text{OOH}$)



PRFs, ultra lean, higher resolution



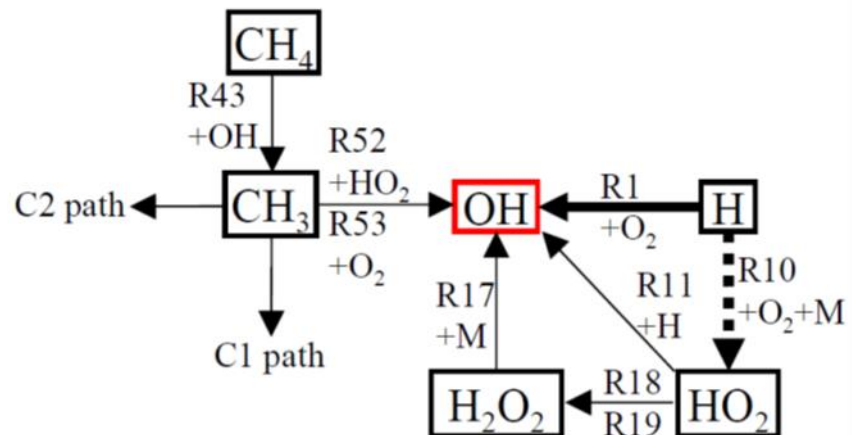
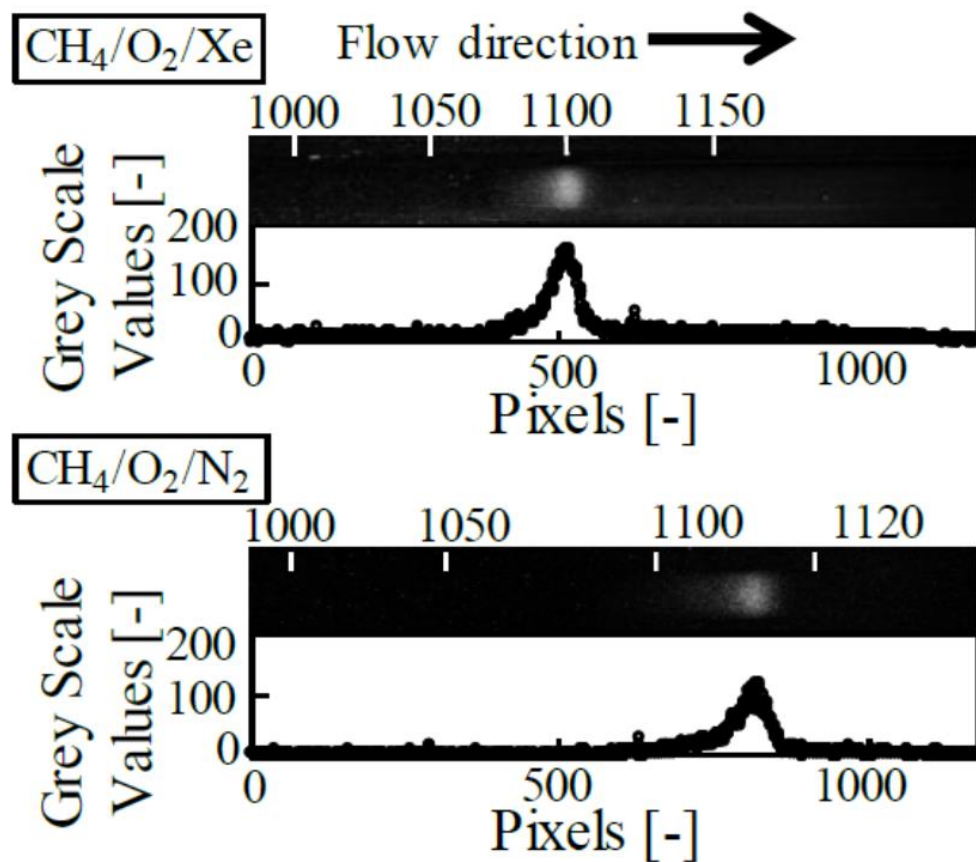
Vertical-type reactor

Grajetzki, et al., 36 Symp, WIP.

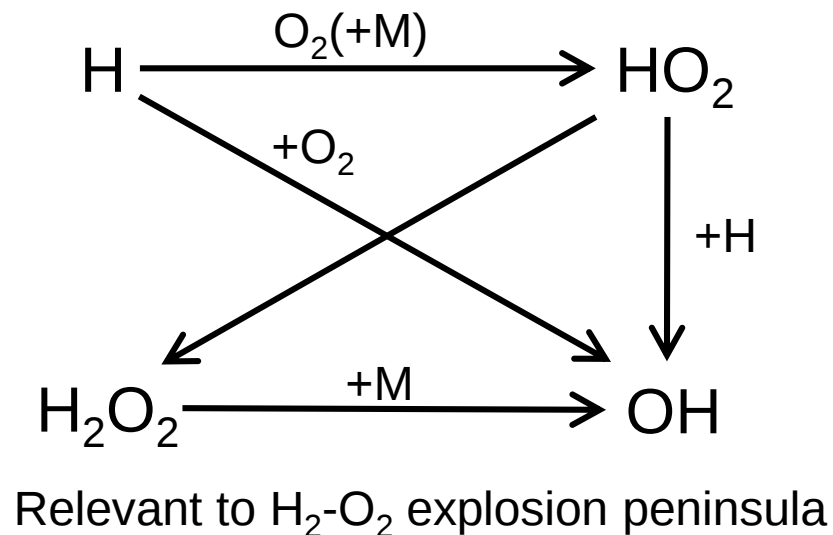
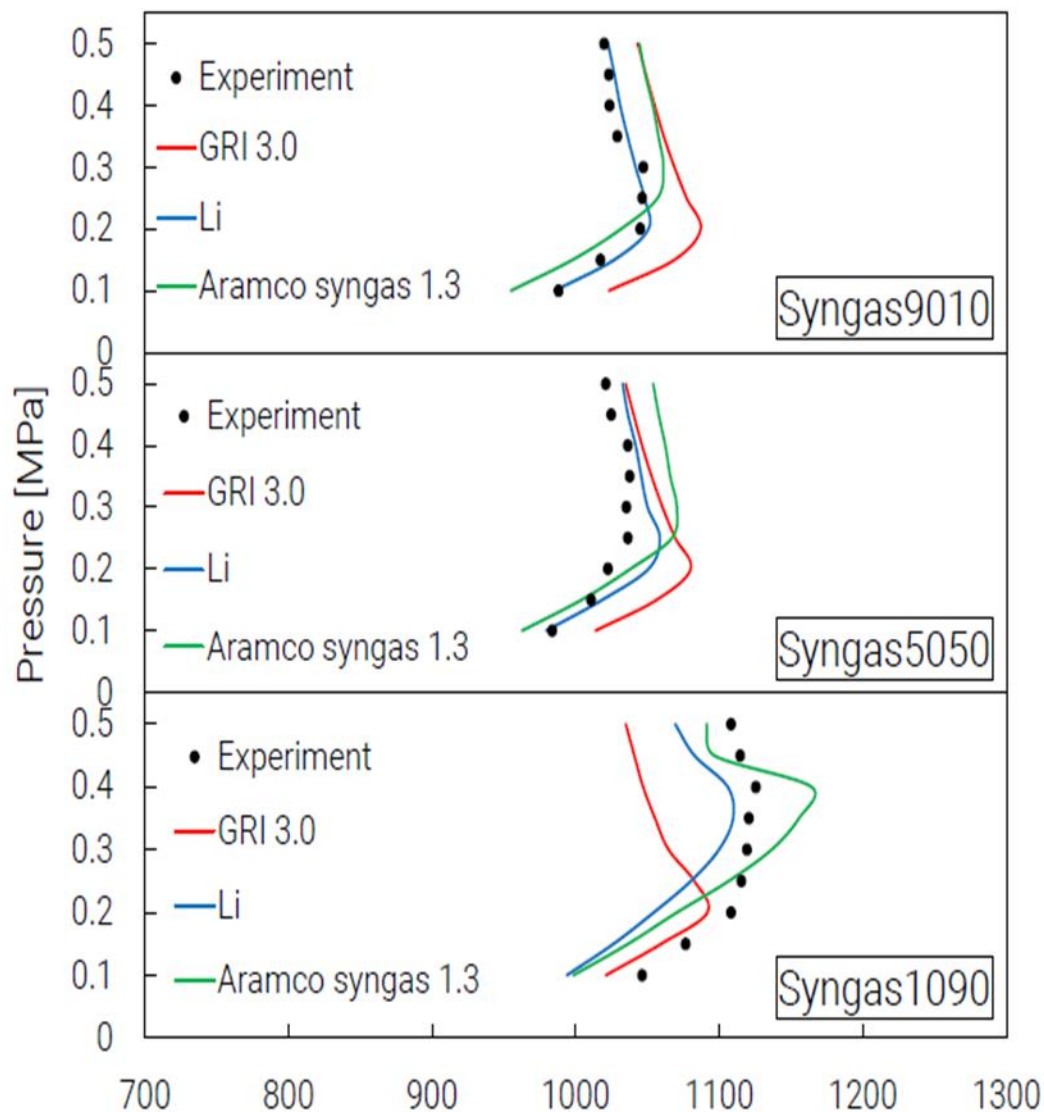
CH₄, ultra lean and Xe dilution

Fuel: CH₄; O₂/Inert = 0.141; $\phi = 0.3$

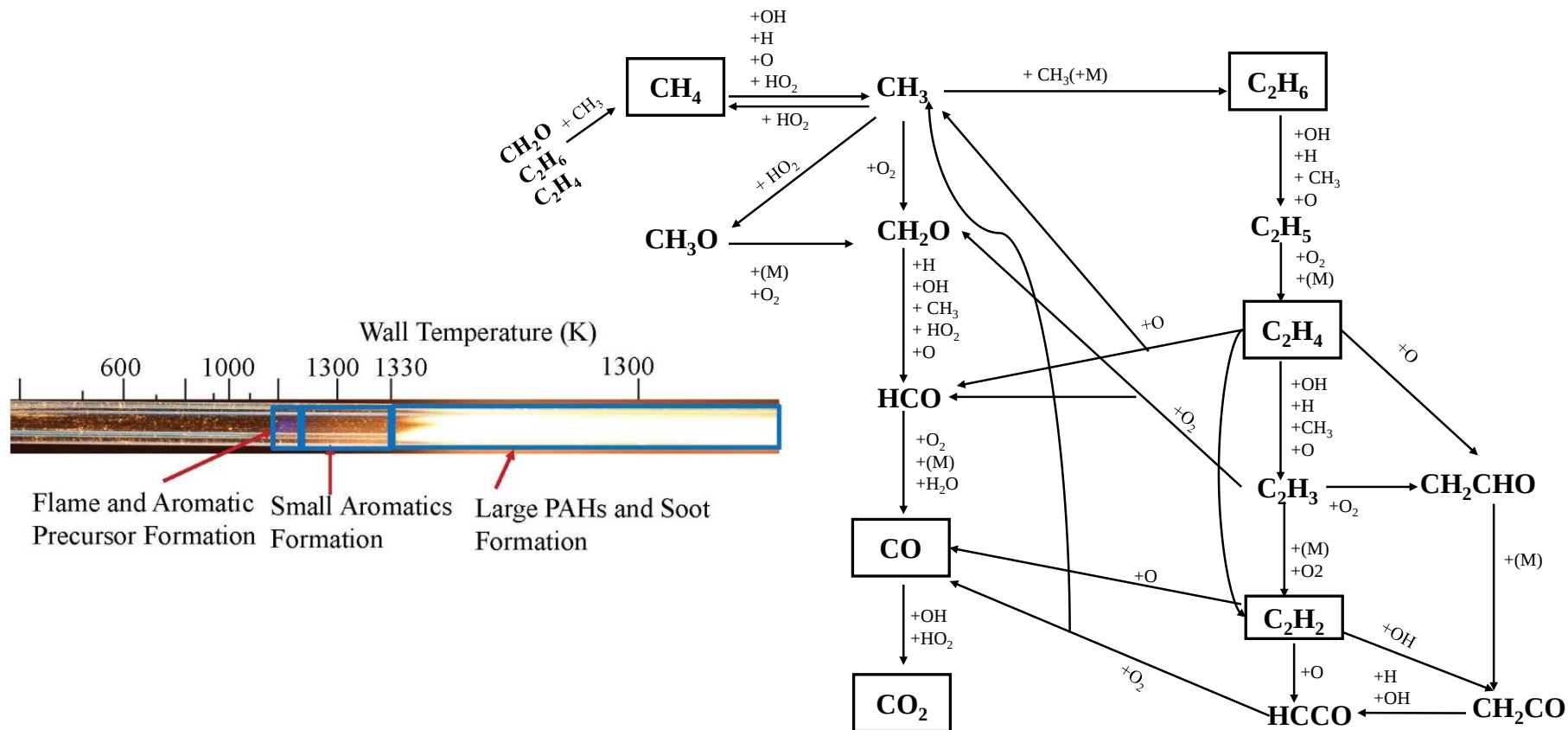
Conducted for analyzing microgravity experiments on interaction between flameball and counterflow flames



Syngas, elevated pressures

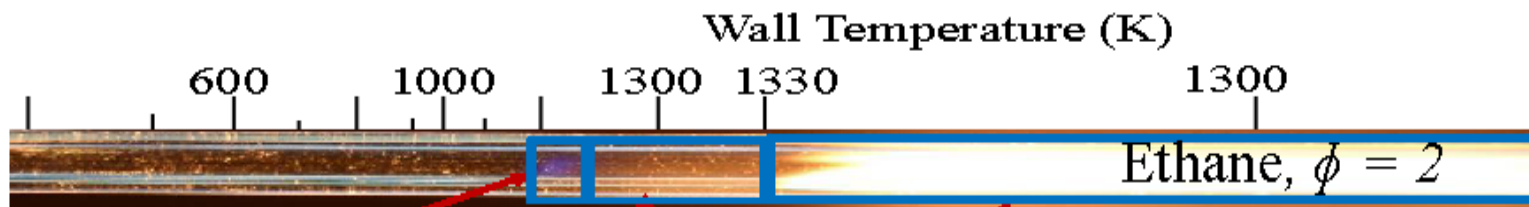


Soot and PAH formations at temperature below 1400 K



* Dubey et al., CNF 2017.

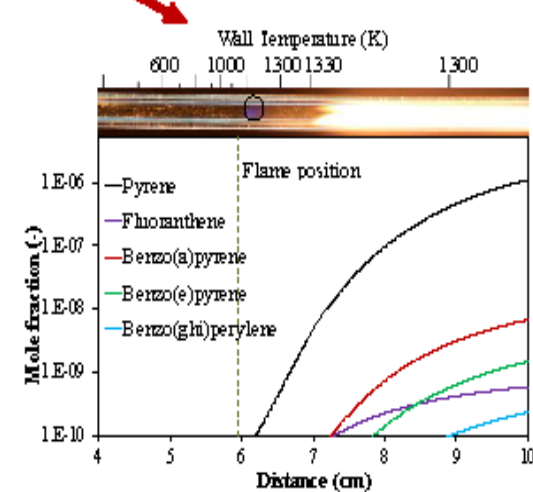
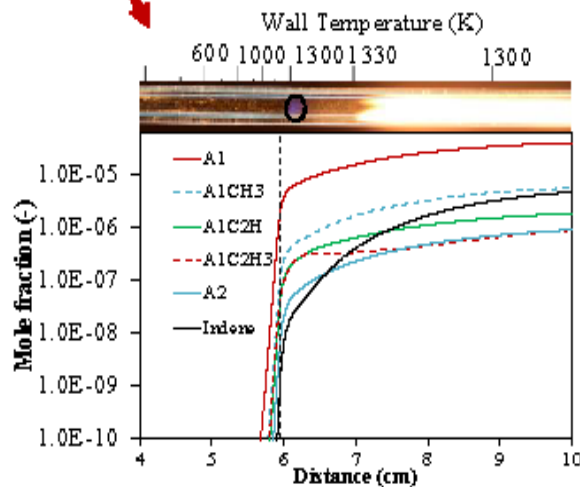
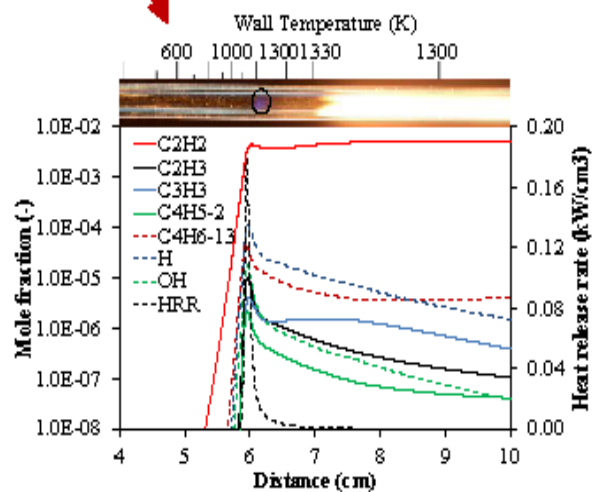
Soot and PAH formations at temperature below 1400 K



Flame and Aromatic
Precursor Formation

Small Aromatics
Formation

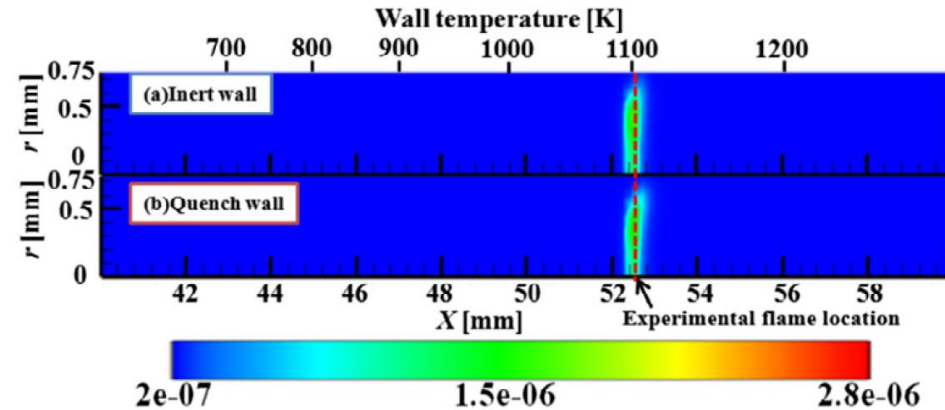
Large PAHs and Soot
Formation



* Dubey et al., CNF 2017.

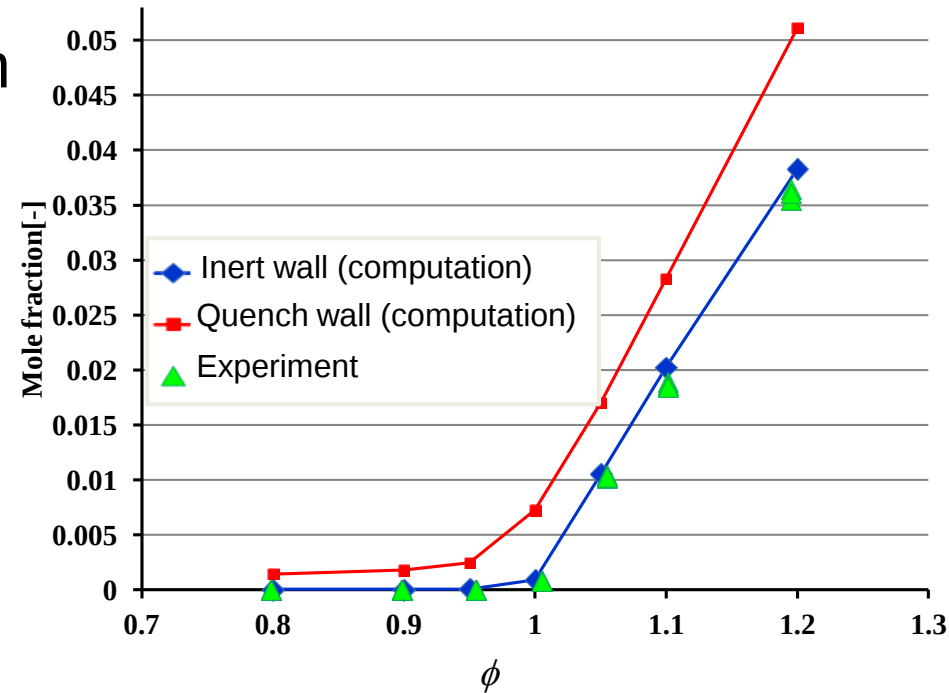
Effect of radical quenching at wall

CH_4/air ; $\phi = 1$; $d = 1.5 \text{ mm}$, 1 atm



Inert: GRI3.0

Quench: GRI 3.0 + Raimondeau



- CO mole fraction of burned gas:
Quench case > **Inert** case
- Experimental results agree with **Inert** case

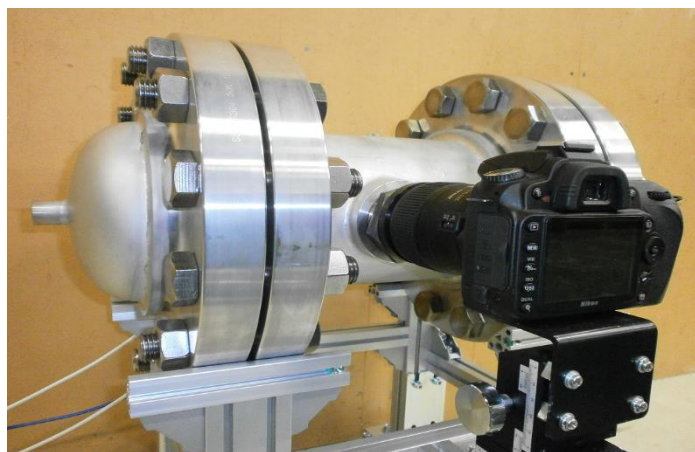
→ **radical quenching effect negligible**

Conclusions

Micro flow reactor with prescribed temperature profile can be a new platform for study on chemical kinetics particularly for low temperature conditions

Acknowledgements

IHI, NEDO, HITACHI, TOKYO GAS, JSPS, JST



IHI, IIC, HONDA R&D, MAZDA