32 41 060  Removing and installing vane pump for power steering unit

Recycling:
Observe country-specific waste-disposal regulations.
Draw hydraulic fluid out of container and do not reuse.

Installation:
Top up and bleed hydraulic system,
refer to 32 13 006.

Unscrew and remove splash guard.
Remove Vee belt.
Disconnect lines from pump.

Installation:
Replace seals.
Tightening Torque,
refer to Technical Data 32 41 3AZ

Connection on vane pump:
(1) To steering unit
(2) To container

Connection on tandem pump:
(1) To steering unit
(2) To container
(3) To ride level control
Unfasten nut (3).

**Installation:**
- Secure support (1) to pump.
- Tightening Torque,
  refer to Technical Data 32 41 2AZ

Secure nut (2) hand-tight against engine support.
Tighten nut (3).
Tightening Torque,
refer to Technical Data 32 41 2AZ

Unfasten mount on oil pan and remove pump.

**Installation:**
- Tightening Torque,
  refer to Technical Data 32 41 2AZ
<table>
<thead>
<tr>
<th>Type</th>
<th>Thread</th>
<th>Tightening specification</th>
<th>Measure</th>
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<tbody>
<tr>
<td>1AZ</td>
<td>E39 M5</td>
<td>Tightening sequence, see Repair Instructions</td>
<td>25 Nm</td>
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<td></td>
<td>All</td>
<td>Note shims, refer also to Service Information gr. 32</td>
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<tr>
<td>2AZ</td>
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<td>3AZ</td>
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<td>5AZ</td>
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<td>Screw, nut or rubber-metal body</td>
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